Parts Manual

Cat.# 90-854190005

Revised 09-12-2020

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Service and Support Material

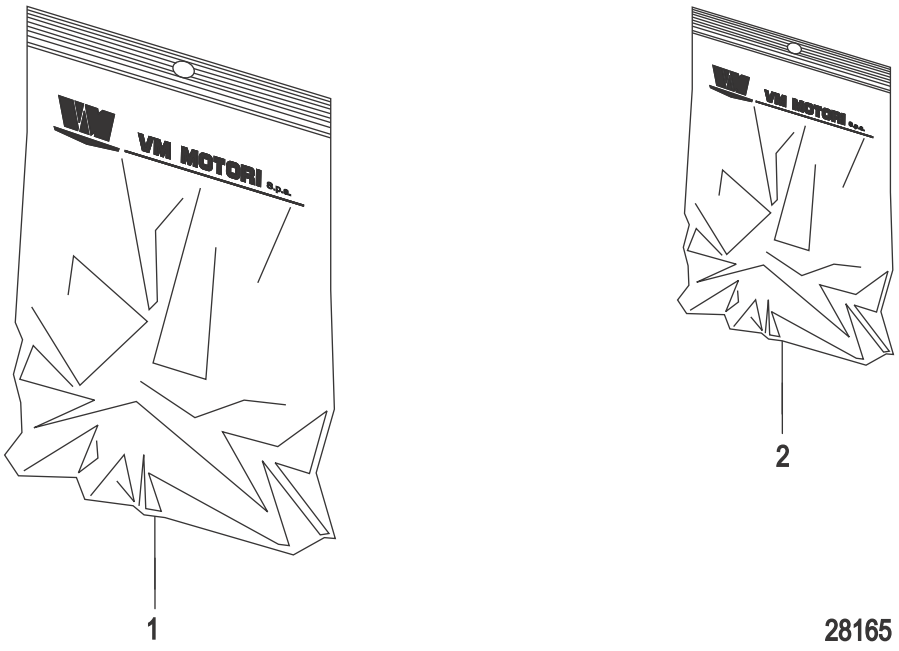
Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0090	854190005	PARTS MANUAL Cummins/Mercruiser Diesel (QSD-2.0L)		1	
-	0090	866935070	OPERATION MANUAL QSD 2.0L		1	
-	0090	869261	INSTALLATION MANUAL 2.0L		1	
-	0090	866936080	OPERATION MANUAL QSD 2.0L, English		1	
-	0090	866923060	OWNERS MANUAL 2.0L MIE		1	
-	0092	8M0069603	5W30 TDI OIL QS, 1 Liter		AR	[1]

PART NOTES:

[1] - Alternate part numbers:

8M0069603QS

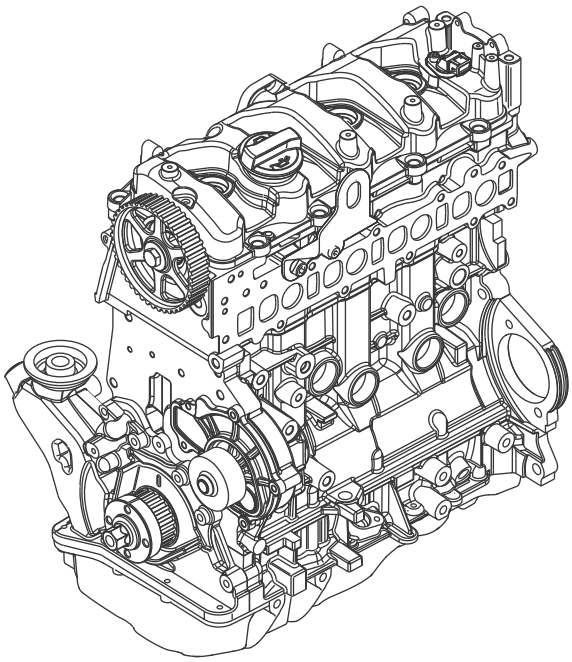
Engine Gasket Sets



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Engine Gasket Sets

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0027	879172003	GASKET SET Engine		1	
2	0027	879172004	GASKET SET Cylinder Head		1	



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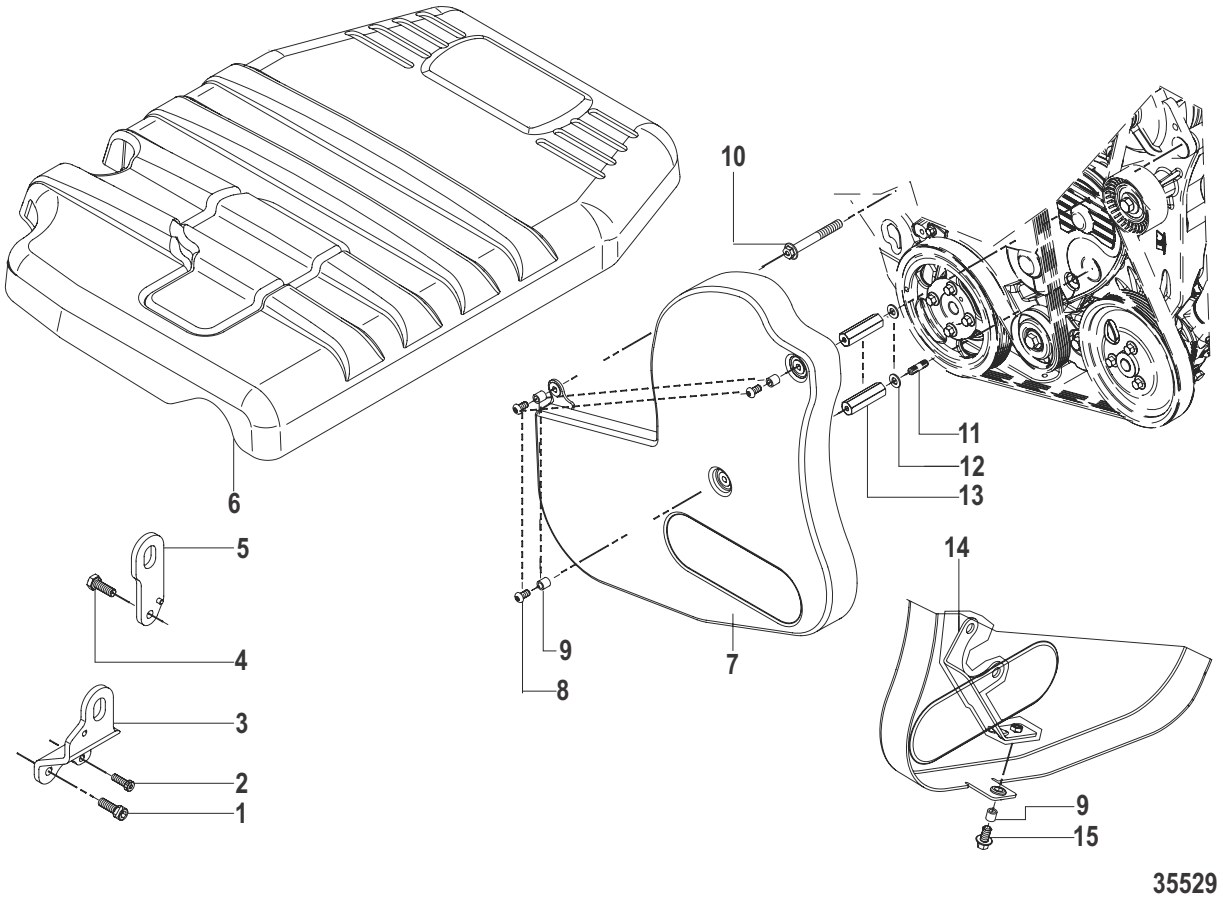
Long Block

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	879172001	LONG BLOCK		1	[1]

PART NOTES:

[1] - LONGBLOCK REBUILD MAY REQUIRE NEW WIRING HARNESS

Engine and Belt Cover

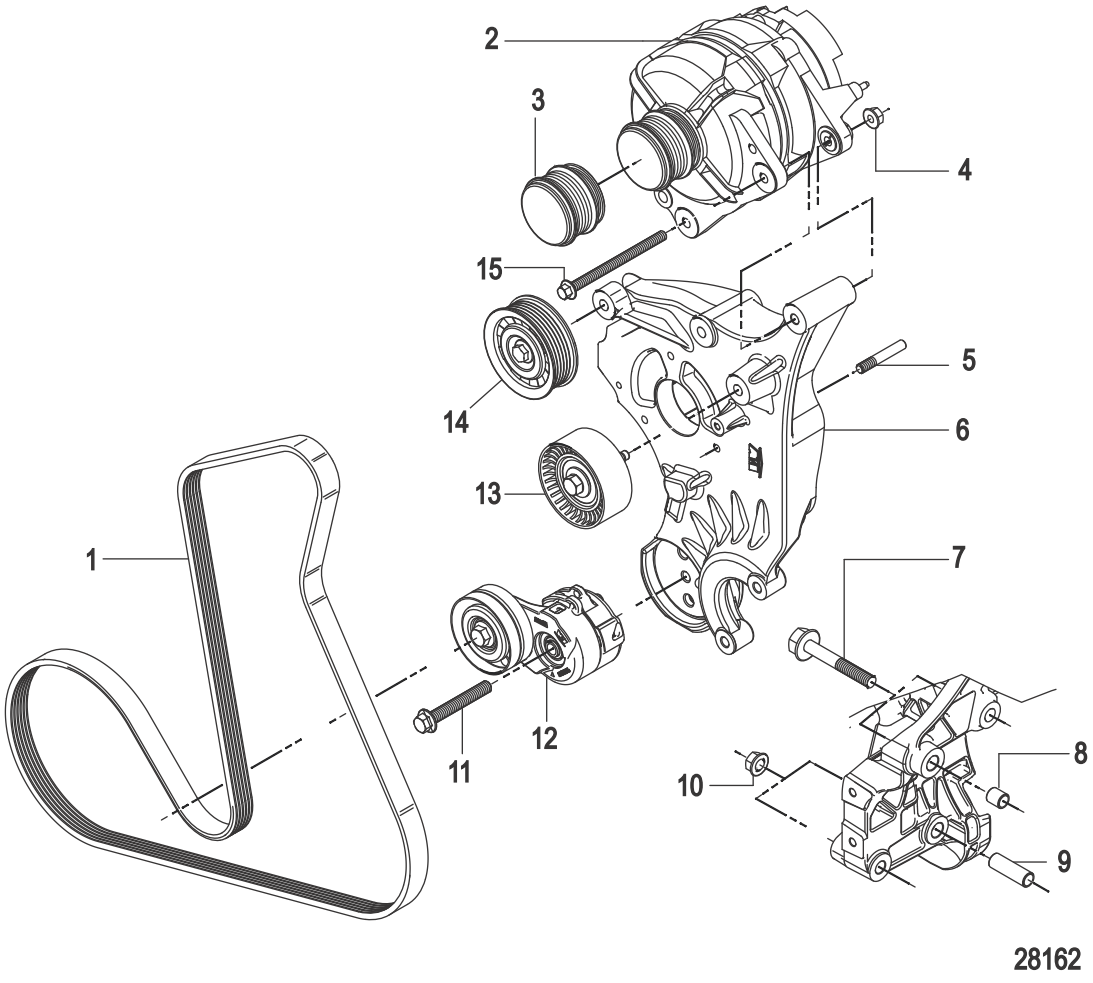


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Engine and Belt Cover

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0010	898101765	SCREW		1	
2	0010	898101764	SCREW		1	
3	0000	898101681	LIFTING EYE		1	
4	0010	898101766	SCREW		1	
5	0000	898101682	LIFTING EYE		1	
6	0000	879172014	COVER		1	
7	0000	879150083	BELT COVER		1	
8	0010	879150082	SCREW		3	
9	0023	879150075	SPACER		4	
10	0010	879150087	SCREW		1	
11	0016	879194159	STUD		1	
12	0012	879150086	WASHER		2	
13	0023	879150085	SPACER		2	
14	0000	879150084	BRACKET		1	
15	0010	879282	SCREW		1	

Alternator and Mounting Hardware

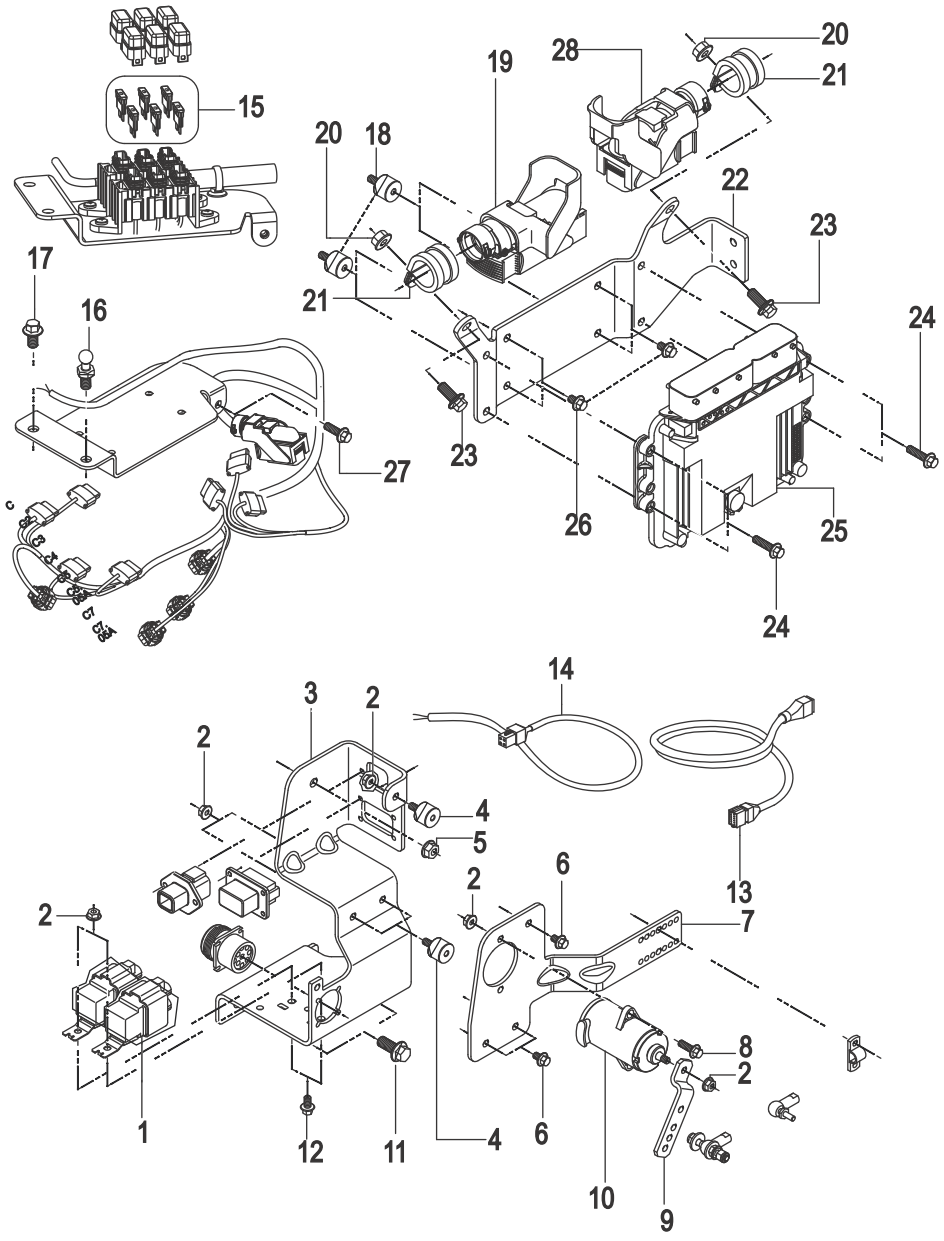


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Alternator and Mounting Hardware

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0057	879172120	BELT		1	
2	0000	898101505	ALTERNATOR		1	
3	0000	879172121	PULLEY		1	
4	0011	898101772	NUT (M8)		2	
5	0016	898101520	STUD		3	
6	0000	898101673	BRACKET		1	
7	0010	898101715	BOLT		2	
8	0017	898101720	PIN Taper		1	
9	0017	898101719	PIN Taper		1	
10	0011	898101544	NUT		2	
11	0010	898101623	SCREW		1	
12	0000	898101741	TENSIONER		1	
13	0000	898101733	PULLEY Idler		1	
14	0000	898101748	PULLEY		1	
15	0010	898101622	SCREW		2	

Electrical Components Control Module and Brackets



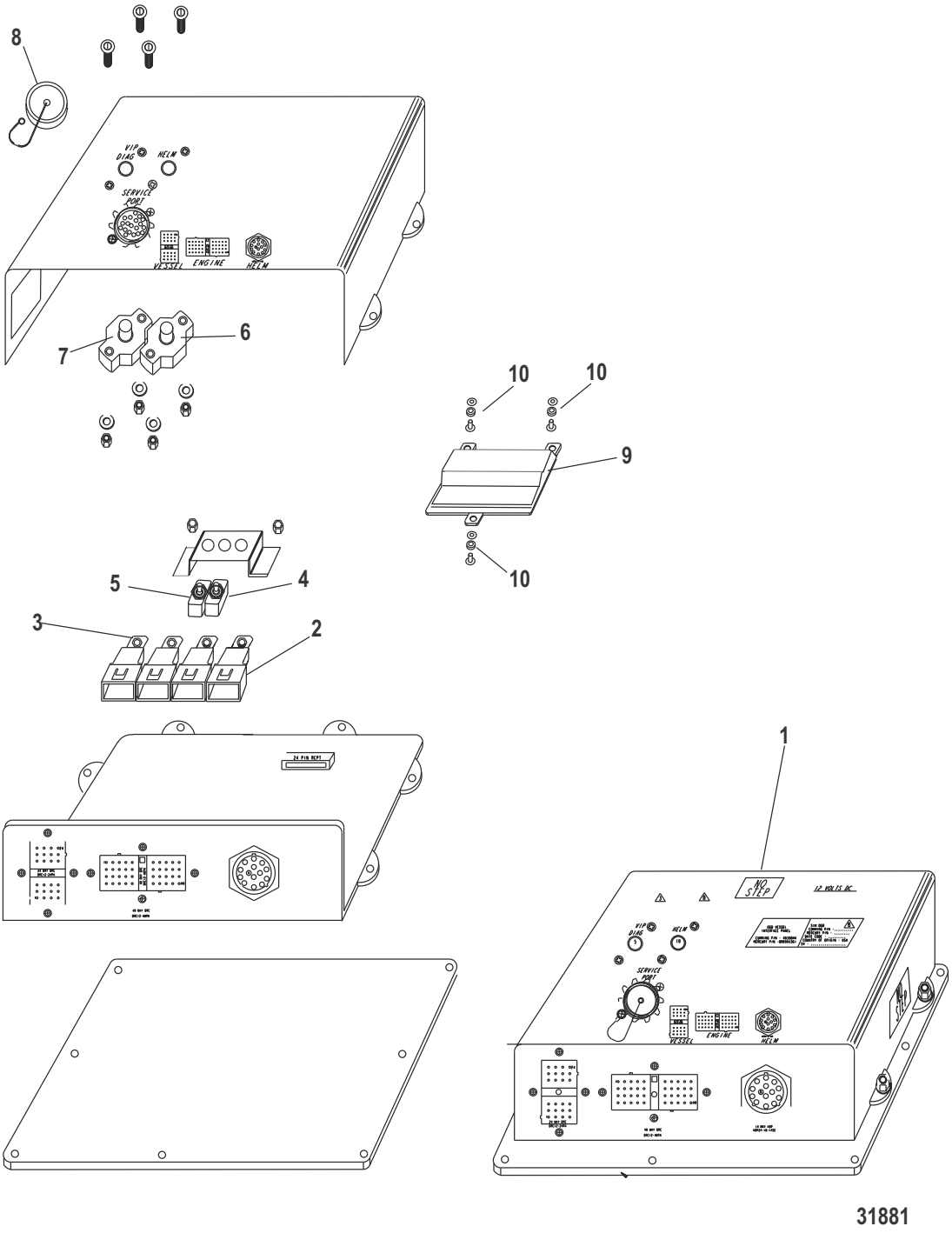
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Electrical Components Control Module and Brackets

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	898101794	RELAY		2	
2	0011	898101541	NUT		8	
3	0000	898101676	BRACKET		1	
4	0000	898101785	DAMPER		3	
5	0011	898101772	NUT (M8)		1	
6	0010	898101548	SCREW		7	
7	0000	898101675	BRACKET		1	
8	0010	898101551	SCREW		2	
9	0000	854036	LEVER Throttle Position Sensor		1	
10	0000	898101498	POTENTIOMETER TPS		1	
11	0010	898101563	SCREW		2	
12	0010	898101549	SCREW		2	
13	0084	879172010	HARNESS Extension		1	
14	0084	879172011	CABLE ASSEMBLY		1	
15	0088	879172036	FUSE KIT		1	
16	0023	898101709	SPACER		1	
17	0010	898101554	SCREW		1	
18	0000	898101785	DAMPER		4	
19	0084	879148018	HARNESS ASSEMBLY Main		1	
20	0011	898101772	NUT (M8)		2	
21	0054	879172074	CLAMP		2	
22	0000	898101678	BRACKET		1	
23	0010	898101555	SCREW		2	
24	0010	898101619	SCREW		4	
25	0000	879148008	CONTROL SYSTEM 130 HP		1	
25	0000	879148007	CONTROL SYSTEM 115 HP		1	
25	0000	879148009	CONTROL SYSTEM 150 HP		1	
25	0077	897345028	CONTROL SYSTEM 170 HP		1	
26	0010	898101548	SCREW		4	
27	0010	898101551	SCREW		1	
28	0084	898101665	HARNESS ASSEMBLY		1	
28	0084	8M0091817	HARNESS ASSEMBLY Injection	115 HP [88500095] & Below	1	
28	0084	8M0091817	HARNESS ASSEMBLY Injection	130 HP [88207497] & Below	1	
28	0084	8M0091817	HARNESS ASSEMBLY Injection	150 HP [88222659] & Below	1	
28	0084	8M0091817	HARNESS ASSEMBLY Injection	170 HP [88232022] & Below	1	
28	0084	8M0095332	HARNESS ASSEMBLY Injection	115 HP [88500096] & Up	1	
28	0084	8M0095332	HARNESS ASSEMBLY Injection	130 HP [88207498] & Up	1	
28	0084	8M0095332	HARNESS ASSEMBLY Injection	150 HP [88222660] & Up	1	
28	0084	8M0095332	HARNESS ASSEMBLY Injection	170 HP [88232023] & Up	1	

Electrical Components Vessel Interface Panel (VIP) (24 Pin)



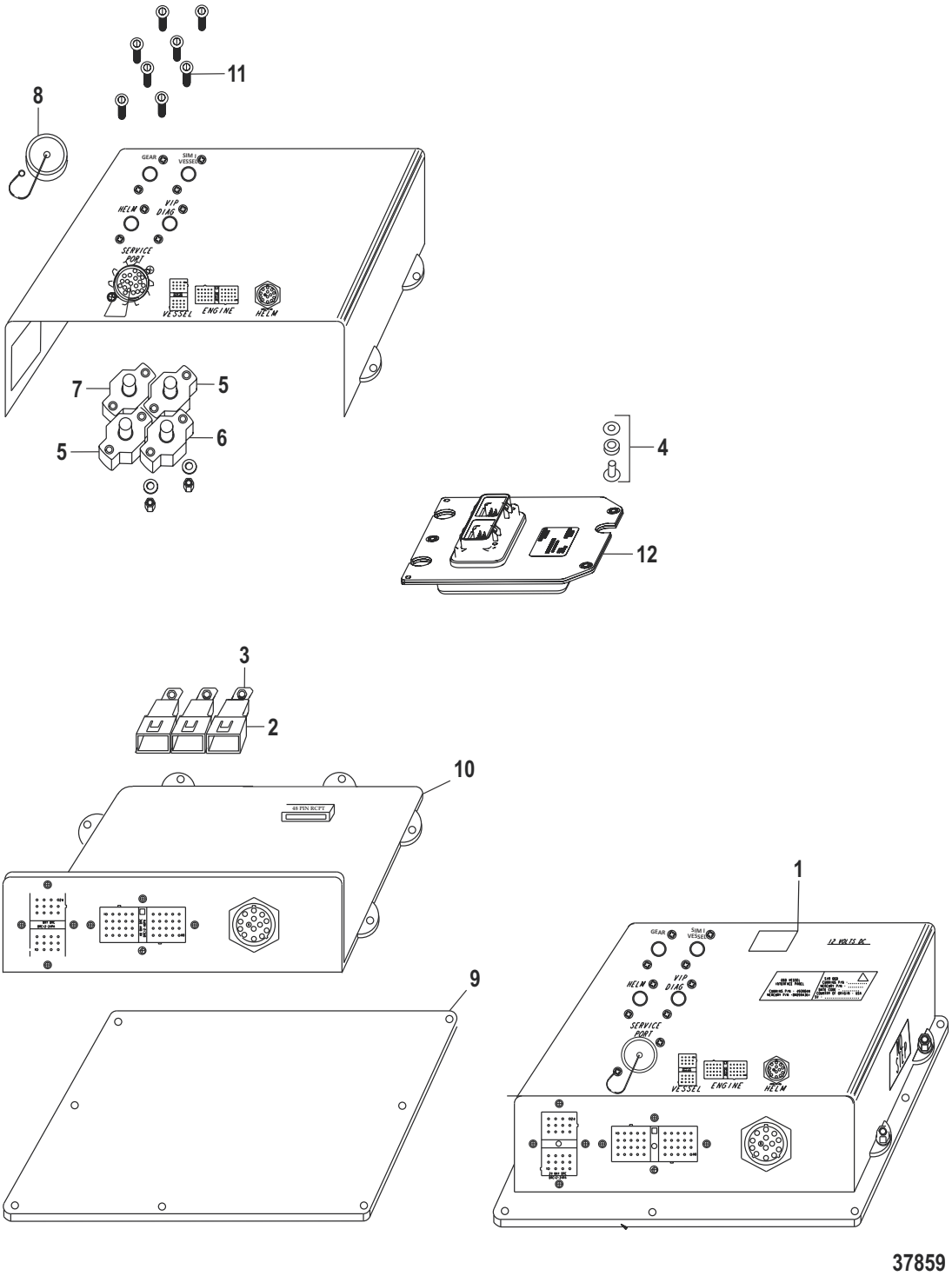
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Electrical Components Vessel Interface Panel (VIP) (24 Pin)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	8M2004358	PANEL Electrical - Vessel Interface	Inboard	1	
-	0000	8M2004359	PANEL Electrical - Vessel Interface	Sterndrive	1	
1	0000	8M2004361	PANEL Electrical - Vessel Interface	Does Not include SIM	1	
2	0000	8M2005500	RELAY		4	
3	0054	8M2005501	CLIP		4	
4	0087	8M2005502	TOGGLE SWITCH On/Off SPST		1	
5	0087	8M2005503	TOGGLE SWITCH On/Off DPST		1	
6	0000	8M2005499	BREAKER Circuit - 10 Ampere		1	
7	0000	8M2005498	BREAKER Circuit - 5 Ampere		1	
8	0000	8M2005504	CAP Dust		1	
9	0000	8M2004362	SIM MODULE Interface Non-DTS	Inboard	1	
9	0000	8M2004360	SIM MODULE Interface Non-DTS	Sterndrive	1	
10	0000	8M2005497	VIBRATION ISOLATOR KIT		1	

Electrical Components Vessel Interface Panel (VIP) (48 Pin)

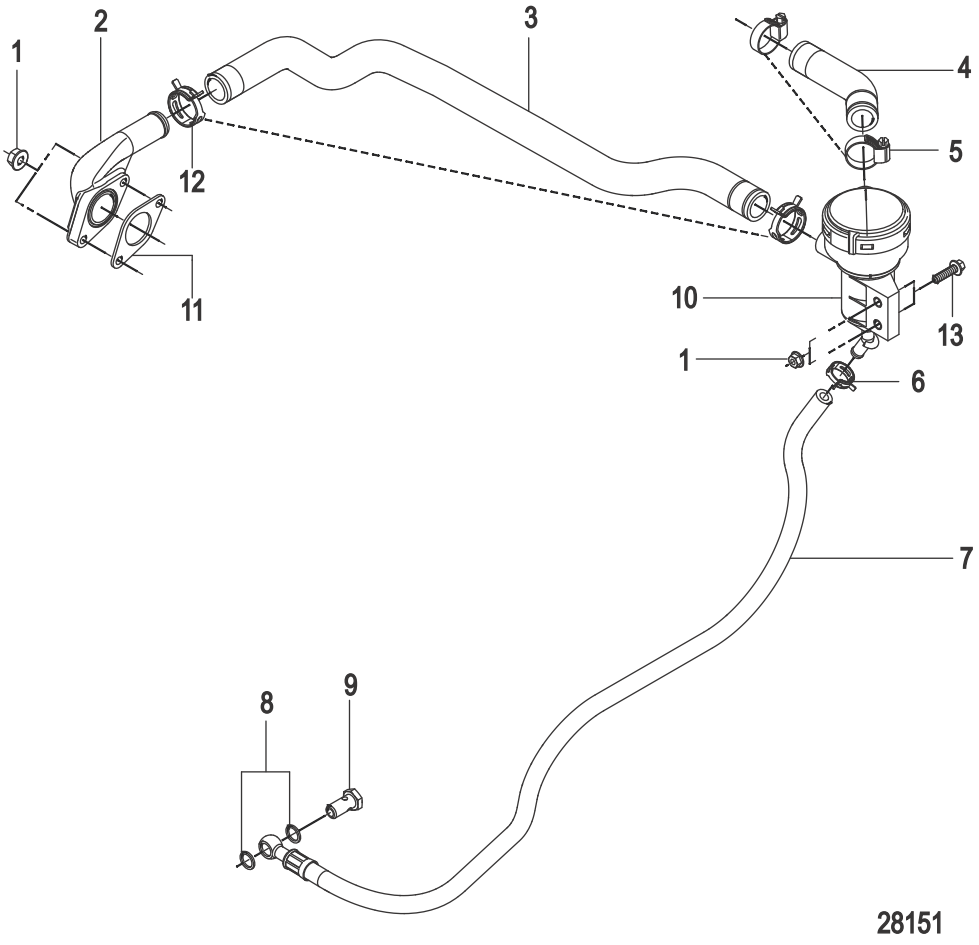


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Electrical Components Vessel Interface Panel (VIP) (48 Pin)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0077	8M0070839	VESSEL INTERFACE PANEL Axius GEN I Diesel SC 2.2		AR	
-	0084	8M0070070	VESSEL INTERFACE PANEL Axius GEN II Diesel SC 2.5		AR	
-	0084	8M0070066	VESSEL INTERFACE PANEL IB SC 2.2 (DTS)		AR	
-	0084	8M0070068	VESSEL INTERFACE PANEL IB W/Troll SC 2.2 (DTS)		AR	
-	0084	8M0070071	VESSEL INTERFACE PANEL IB SC 2.2 (Non DTS)		AR	
-	0084	8M0070069	VESSEL INTERFACE PANEL Sterndrive SC 2.2 (DTS)		AR	
-	0084	8M0070072	VESSEL INTERFACE PANEL Sterndrive SC 2.2 (Non DTS)		AR	
1	0000	8M2011449	PANEL Electrical - Vessel Interface		1	
2	0000	8M2005500	RELAY		3	
3	0054	8M2005501	CLIP		3	
4	0000	8M2005497	VIBRATION ISOLATOR KIT		1	
5	0000	8M2005499	BREAKER Circuit - 10 Ampere		2	
6	0000	8M2005498	BREAKER Circuit - 5 Ampere		1	
7	0088	8M2011907	BREAKER Circuit - 15 Ampere		1	
8	0000	8M2005504	CAP Dust		1	
9		NSS	NOT SOLD SEPARATE Mounting Bracket		1	
10		NSS	NOT SOLD SEPARATE Enclosure		1	
11		NSS	NOT SOLD SEPARATE Screw		8	
12	0077	8M0075841	SIM MODULE Axius GEN I Diesel SC 2.2		1	
12	0077	8M0075842	SIM MODULE Axius GEN II Diesel SC 2.5		1	
12	0077	8M0075826	SIM MODULE IB 2.2 (DTS)		1	
12	0077	8M0075829	SIM MODULE IB+TROLL 2.2 (DTS)		1	
12	0077	8M0075843	SIM MODULE IB 2.2 (NON DTS)		1	
12	0077	8M0075833	SIM MODULE Sterndrive 2.2 (DTS)		1	
12	0077	8M0075835	SIM MODULE Sterndrive 2.2 (Non DTS)		1	

Oil Separator

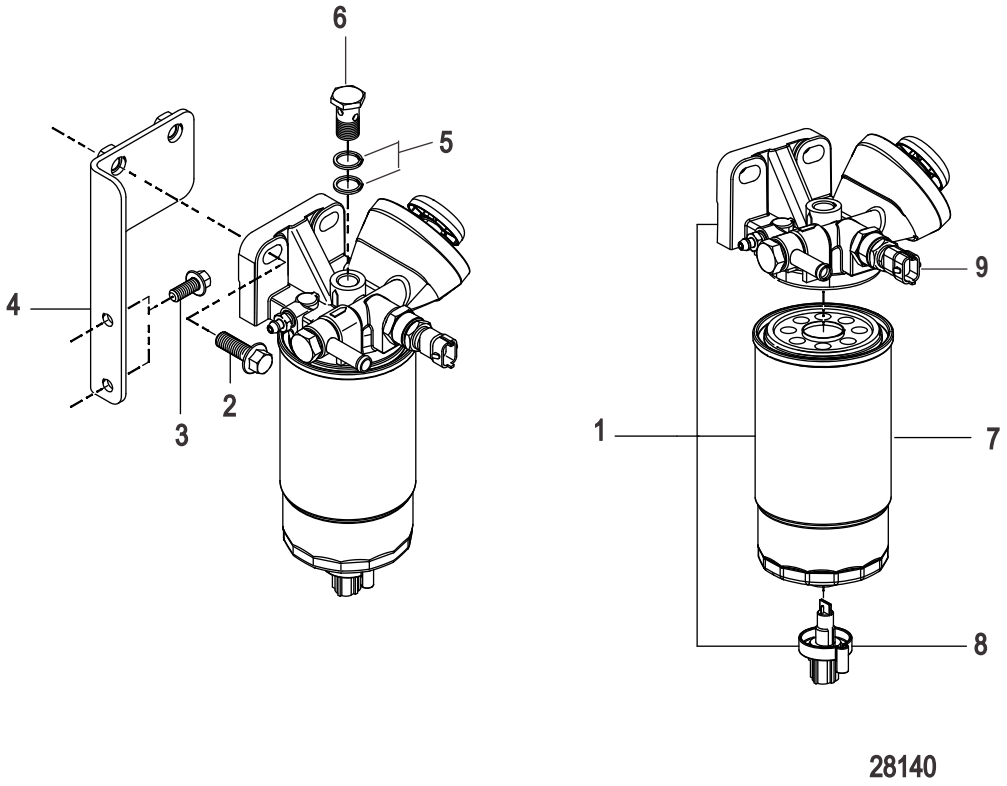


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Oil Separator

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0011	898101542	NUT		4	
2	0000	898101700	PIPE		1	
3	0032	879172021	HOSE		1	
4	0032	879172023	HOSE		1	
5	0054	898101753	CLAMP		2	
6	0054	896332065	CLAMP Stainless		1	
7	0032	879172020	HOSE		1	
8	0025	809963129	WASHER		2	
9	0010	898101750	BOLT		1	
10	0000	898101751	VALVE Blow-by		1	
11	0027	898101782	GASKET		1	
12	0054	879172073	CLAMP		2	
13	0010	898101619	SCREW		2	

Fuel Filter Assembly

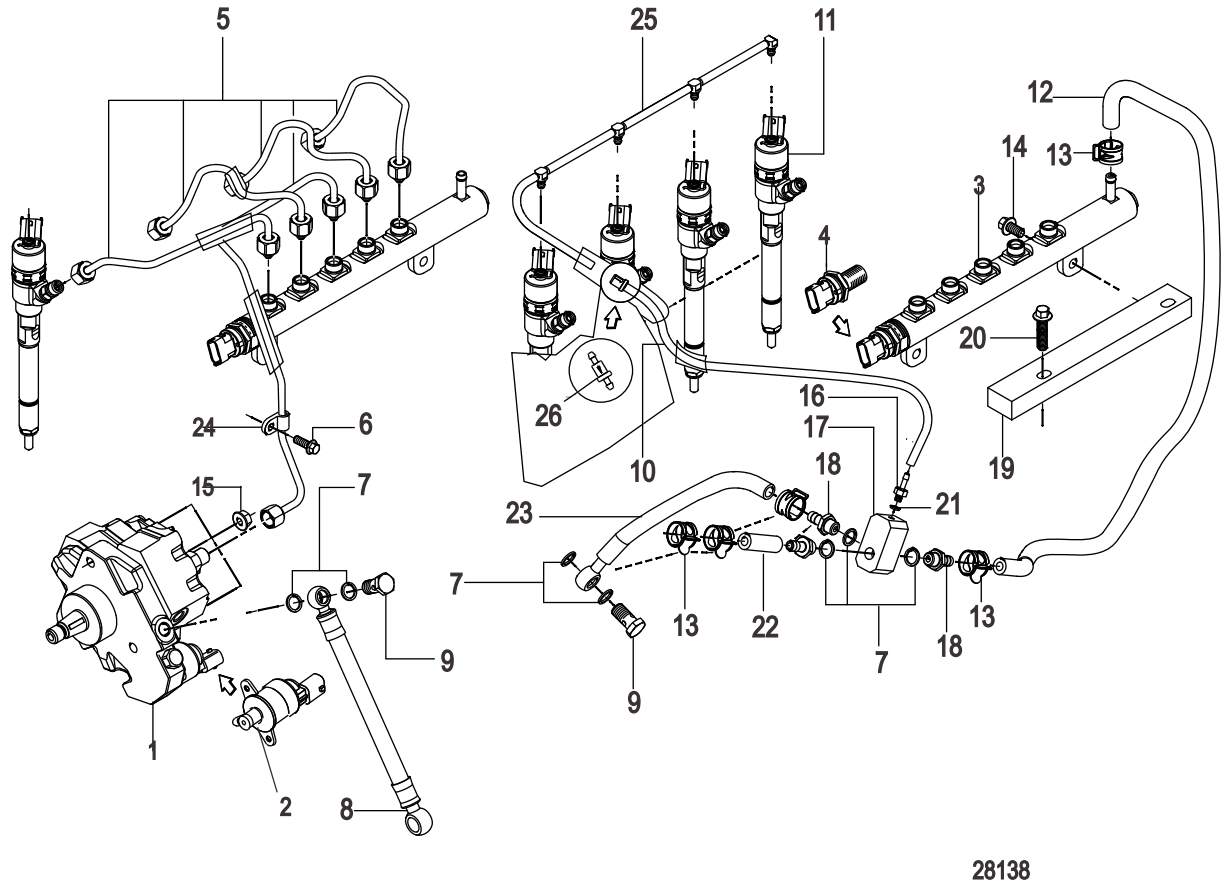


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Fuel Filter Assembly

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0035	898101503	FILTER ASSEMBLY Fuel		1	
2	0010	898101564	SCREW		2	
3	0010	898101555	SCREW		2	
4	0000	898101677	BRACKET		1	
5	0012	889153	WASHER		2	
6	0010	811410	SCREW (M14)		1	
7	0035	879172104	FILTER Fuel		1	
8	0000	879172108	SENSOR Fuel Temperature		1	
9	0000	879150053	SENSOR WIF		1	

Fuel Injection Pump, Rails, Lines and Injector

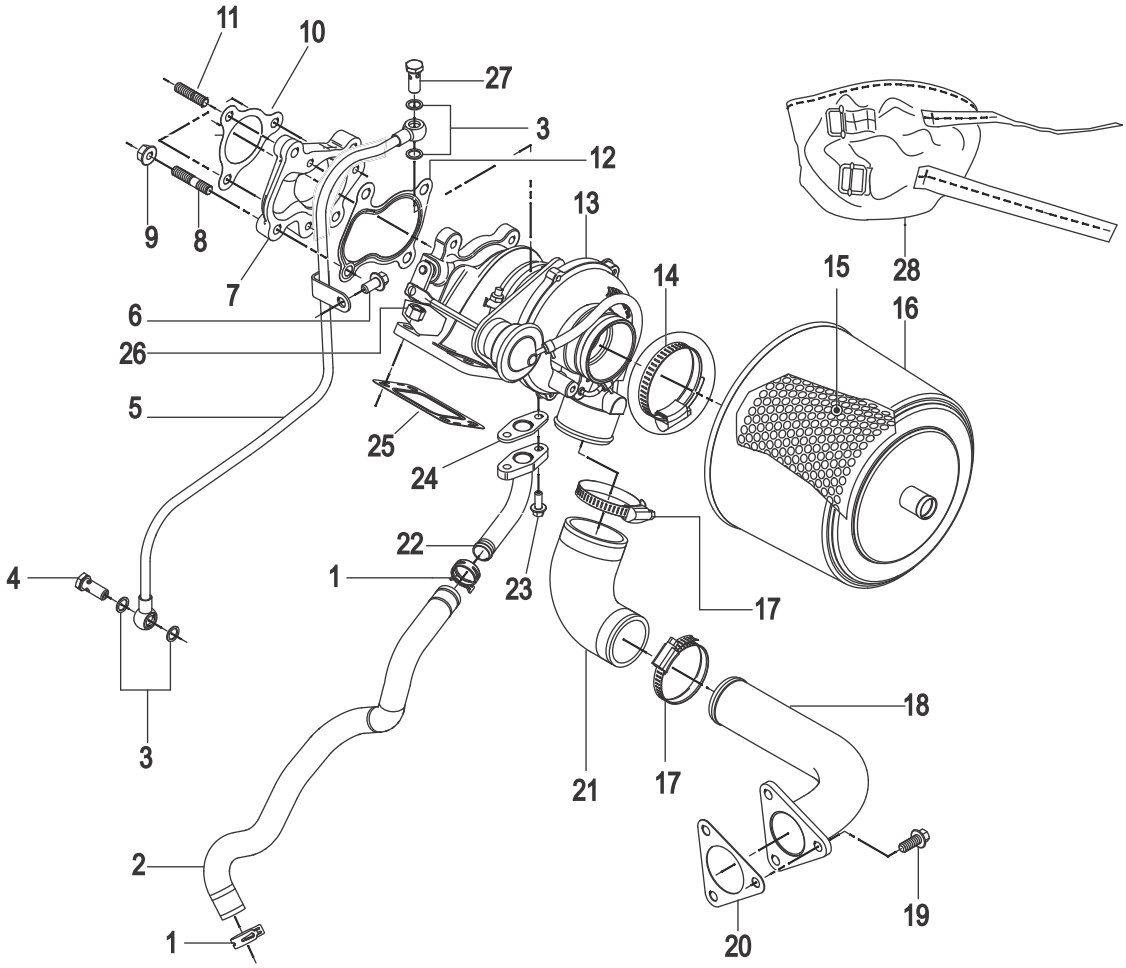


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Fuel Injection Pump, Rails, Lines and Injector

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	898101499	PUMP High Pressure		1	
2	0000	879172103	VALVE Regulating		1	
3	0000	898101614	FUEL RAIL ASSEMBLY		1	
4	0000	879172105	SENSOR Rail Fuel Pressure		1	
5	0000	898101662	PIPE ASSEMBLY Injection		1	
6	0010	898101549	SCREW		1	
7	0012	811438	WASHER		2	
8	0000	898101702	PIPE		1	
9	0010	898101750	BOLT		1	
10	0000	879172135	PIPE Injection		1	
11	0000	898101664	INJECTOR ASSEMBLY		4	
12	0000	879172136	PIPE		1	
13	0054	896332189	CLAMP		6	
14	0010	898101554	SCREW		2	
15	0011	898101772	NUT (M8)		3	
16	0000	898101717	ADAPTER		1	
17	0000	879172012	BLOCK		1	
18	0022	896332107	ADAPTER Fuel		3	
19	0000	898101672	BRACKET Rail		1	
20	0010	898101557	SCREW		2	
21	0012	811411	WASHER		2	
22	0032	879172023	HOSE		1	
23	0000	879172137	PIPE		1	
24	0054	898101755	CLAMP		1	
25	0000	898101737	PIPE Injection		1	
26	0000	879172138	VALVE Pressure		1	

Turbocharger and Air Filter Assembly

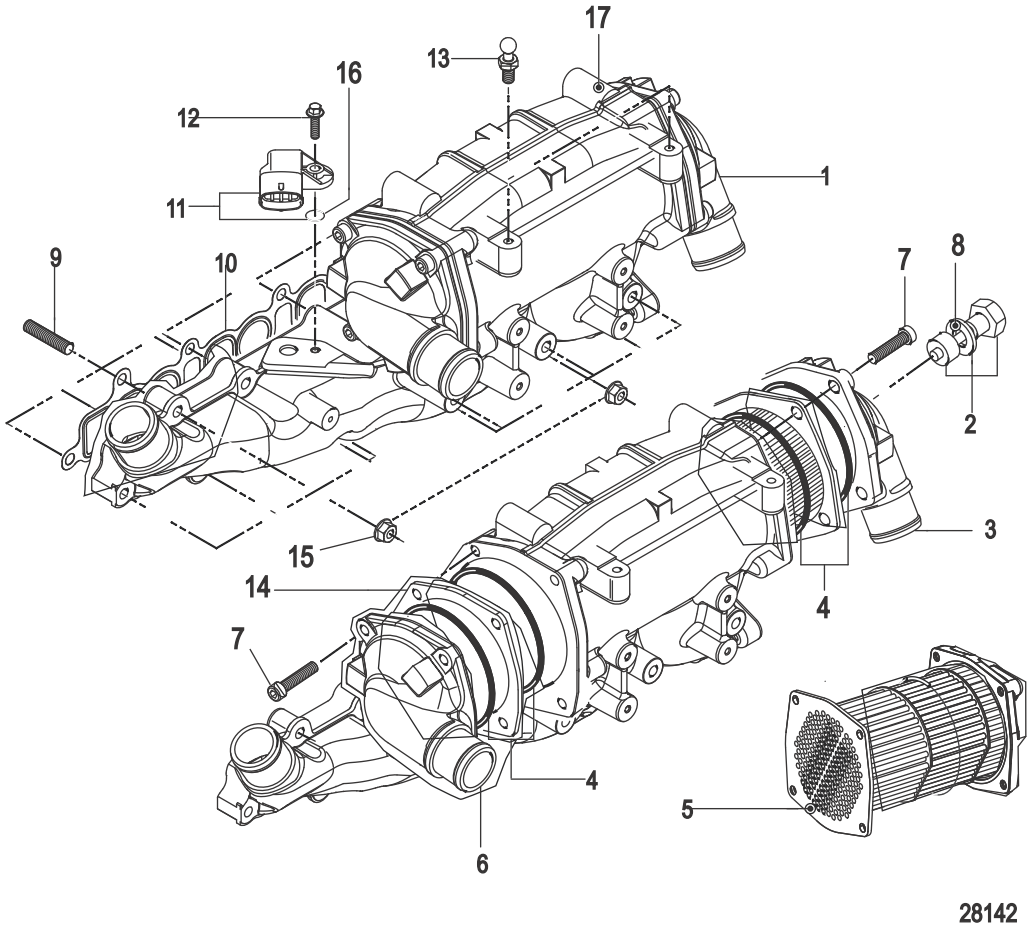


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Turbocharger and Air Filter Assembly

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0054	898101754	CLAMP		2	
2	0000	898101704	PIPE		1	
3	0012	881791	WASHER		4	
4	0010	879172024	BOLT		1	
5	0000	898101698	PIPE		1	
6	0010	898101554	SCREW		1	
7	0000	898101686	FLANGE		1	
8	0016	898101759	STUD (M8 x 30)		4	
9	0011	898101772	NUT (M8)		4	
10	0027	898101722	GASKET		1	
11	0016	898101760	STUD		3	
12	0027	898101723	GASKET		1	
13	0000	898101739	TURBOCHARGER		1	
13	0000	897345027	TURBOCHARGER	170 HP Sterndrive	1	
14	0054	896332067	CLAMP		1	
15	0035	879172143	FILTER		1	
16	0000	898101660	CLEANER ASSEMBLY Air		1	
17	0054	879194229	CLAMP		1	
18	0000	898101697	PIPE		1	
19	0010	898101555	SCREW		3	
20	0027	898101727	GASKET		1	
21	0032	897345025	HOSE		1	
22	0000	898101701	PIPE		1	
23	0010	898101550	SCREW		2	
24	0027	898101726	GASKET		1	
25	0027	898101721	GASKET		1	
26	0011	898101718	NUT		4	
27	0010	811465	SCREW		1	
28	0000	879172026	HEAT BLANKET		1	

Intake Manifold/Heat Exchanger



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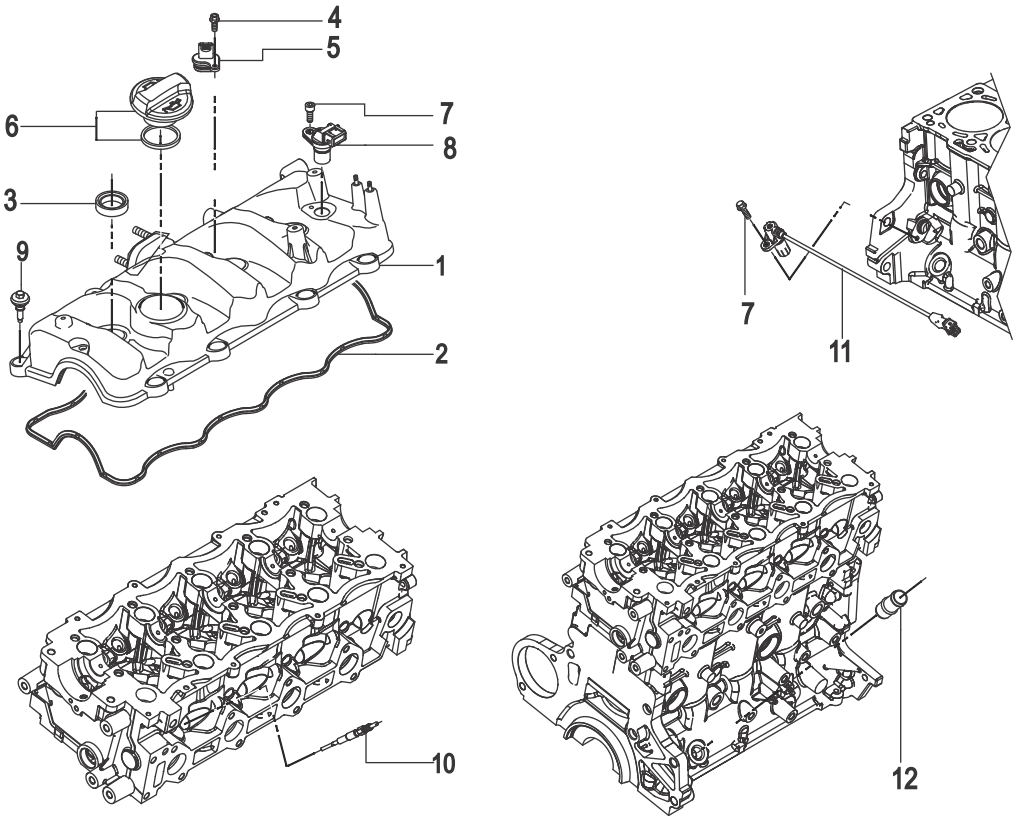
Intake Manifold/Heat Exchanger

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	898101735	MANIFOLD Intake		1	
2	0097	879194217	ANODE ASSEMBLY		1	
3	0000	879172061	COVER		1	
4	0025	879172114	O-RING		4	
5	0032	879172060	TUBE		1	
6	0000	879172062	COVER		1	
7	0010	879172086	SCREW		8	
8	0012	811483	WASHER		1	
9	0016	898101758	STUD (M8 x 40)		8	
10	0027	898101781	GASKET		1	[1]
11	0000	898101786	SENSOR		1	
12	0010	898101547	SCREW		1	
13	0023	898101709	SPACER		2	
14	0023	879172059	SPACER		1	
15	0011	898101772	NUT (M8)		11	
16	0025	879172113	O-RING		1	
17	0000	879172129	HEAT EXCHANGER		1	

PART NOTES:

[1] - COMPONENT OF GASKET SET 879172004

Rocker Cover



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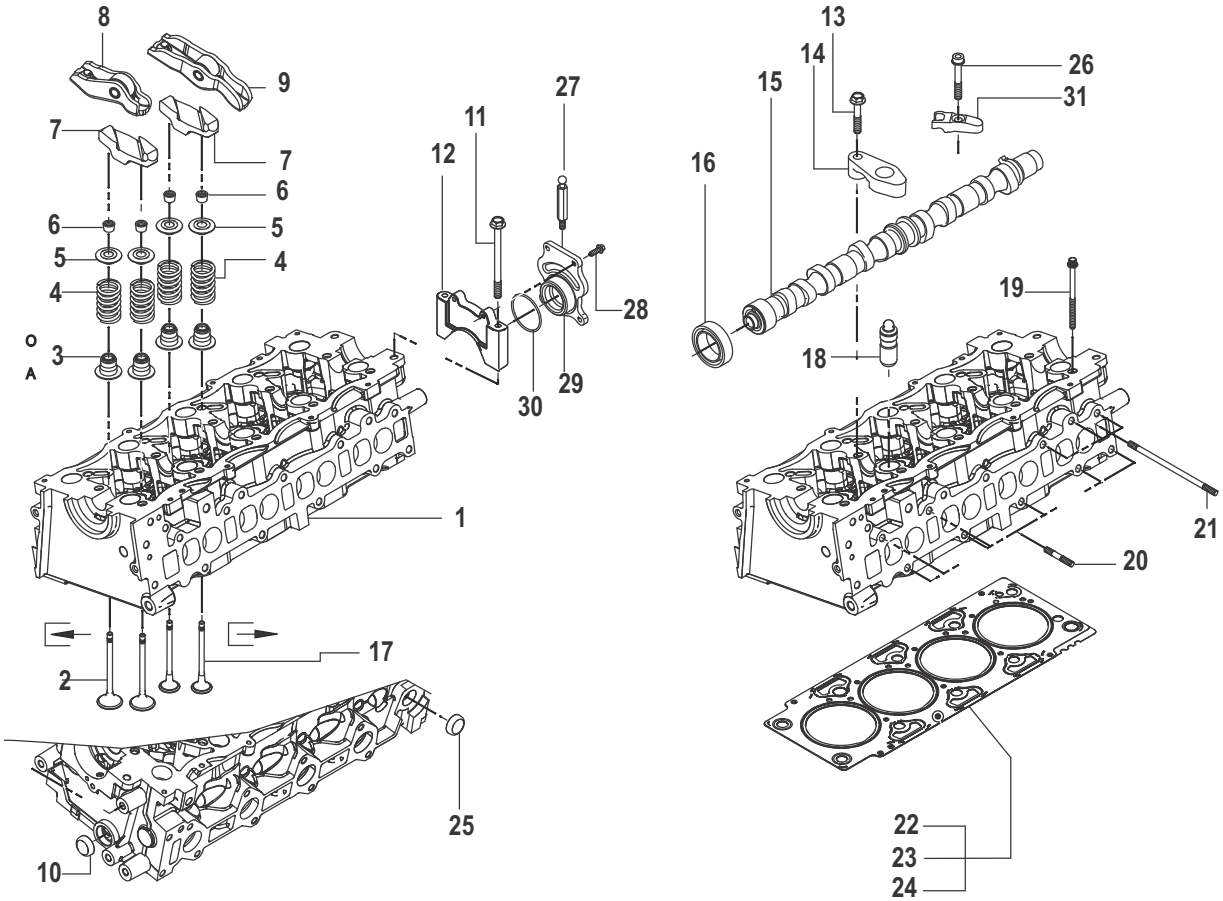
Rocker Cover

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	879172027	COVER		1	
2		NSS	NOT SOLD SEPARATE Gasket		1	[1]
3	0026	8M0095426	SEAL		4	[1]
4	0010	879172099	NUT		4	
5	0019	879172091	CAP		4	
6	0019	879172089	CAP		1	
7	0010	879172082	SCREW		2	
8	0000	879172106	SENSOR Camshaft Position		1	
NS	0084	8M0149639	HARNESS ASSEMBLY Camshaft sensor		1	
9	0010	879172083	SCREW		8	
10	0019	879172110	PLUG		4	
11	0000	879172107	SENSOR Crankshaft Speed		1	
12	0010	879172024	BOLT		1	

PART NOTES:

[1] - COMPONENT OF GASKET SET879172004

Camshaft and Cylinder Head



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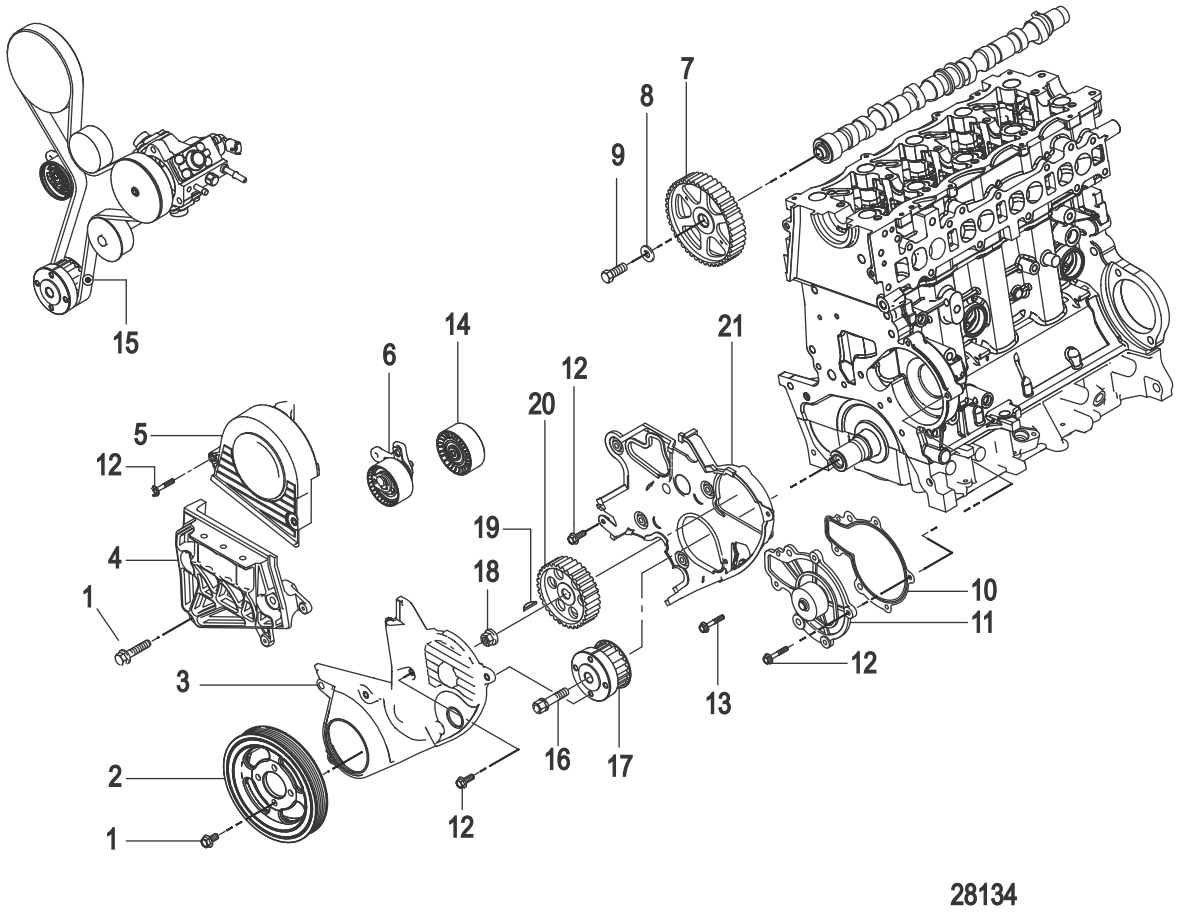
Camshaft and Cylinder Head

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	879172032	CYLINDER HEAD ASSEMBLY		1	
2	0000	879172046	VALVE		8	
3	0026	8M0114724	SEAL Valve		16	[1]
4	0024	879172052	SPRING		16	
5	0000	879172047	PLATE Spring - Upper		16	
6	0028	879172048	KEY		32	
7	0000	879172053	BRACKET		8	
8	0000	879172049	ROCKER Intake		4	
9	0000	879172050	ROCKER Exhaust		4	
10	0019	879172090	PLUG		1	
11	0010	879172101	SCREW		2	
12		NSS	NOT SOLD SEPARATE Cap		1	
13	0010	879172097	NUT		10	
14		NSS	NOT SOLD SEPARATE Plug		5	
15	0000	879172045	CAMSHAFT		1	
16	0000	879172118	RING Oil		1	
17	0000	879172134	VALVE Exhaust		8	
18	0000	879172051	VALVE		1	
19	0010	879172081	SCREW		10	
20	0016	898101758	STUD (M8 x 40)		8	
21	0016	898101711	STUD		3	
22	0027	879172005	GASKET Head (1.10 mm) w/ Head Bolts		1	
23	0027	879172006	GASKET Head (1.20 mm) w/ Head Bolts		1	
24	0027	879172007	GASKET Head (1.30 mm) w/ Head Bolts		1	
25	0019	879172025	PLUG		1	
26	0010	879172084	SCREW		4	
27	0017	898272004	PIN		1	
28	0010	898101551	SCREW		4	
29	0000	898101669	COVER		1	
30	0025	898101791	O-RING		1	
31	0000	879172054	BRACKET		4	

PART NOTES:

[1] - COMPONENT OF GASKET SET 879172004

Timing Belt and Components

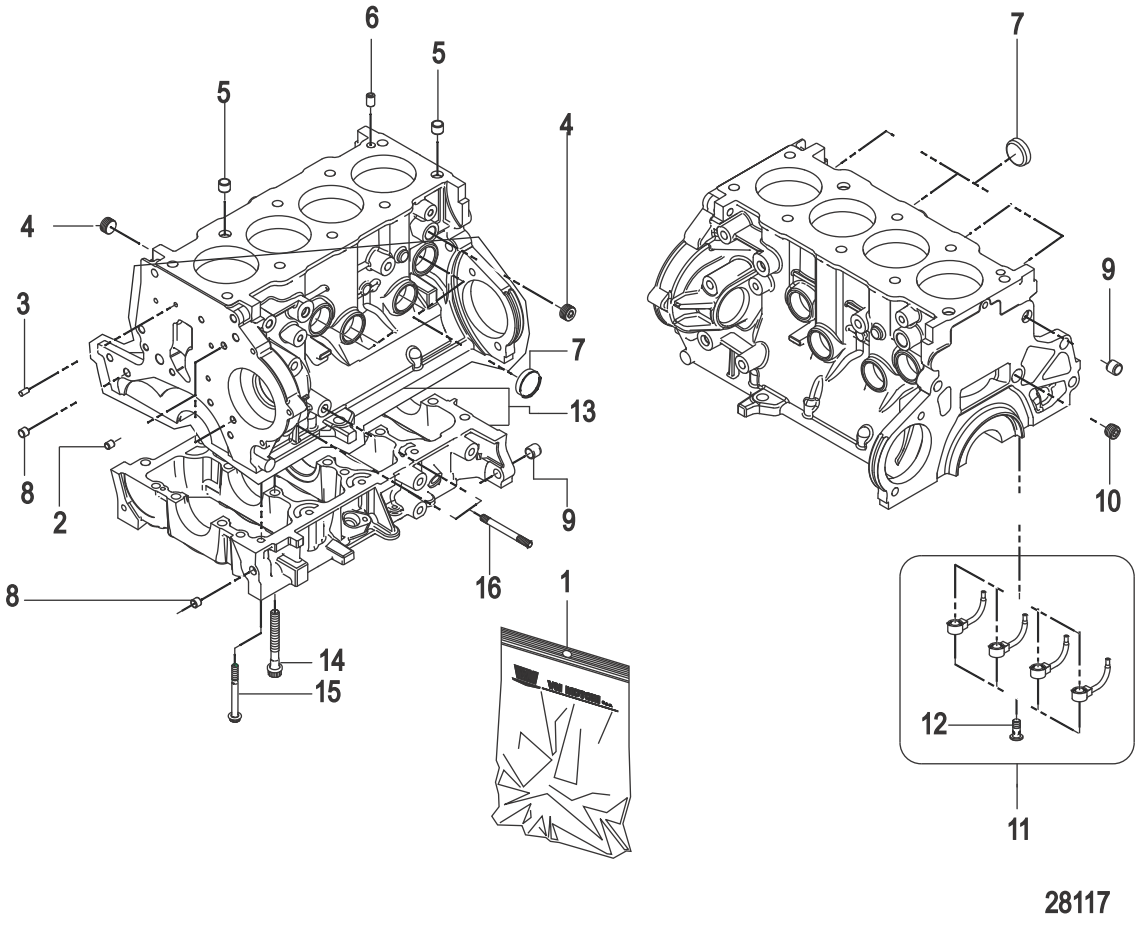


Cat.# 90-854190005

Timing Belt and Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0010	898101554	SCREW		4	
2	0000	898101784	PULLEY		1	
3	0000	898101732	COVER		1	
4	0000	898101747	BRACKET		1	
5	0000	898101731	COVER		1	
6	0000	898101742	TENSIONER		1	
7	0000	879172055	PULLEY		1	
8	0012	879172094	WASHER		1	
9	0010	879172077	SCREW		1	
10	0027	879172102	GASKET		1	
11	0000	879172037	PUMP ASSEMBLY Water		1	
12	0010	898101551	SCREW		9	
13	0010	879172100	SCREW		1	
14	0000	898101734	PULLEY		1	
15	0057	898101793	BELT		1	
16	0010	879172078	SCREW		1	
17	0000	879172056	PULLEY		1	
18	0011	898101545	NUT		1	
19	0028	879172095	KEY		1	
20	0000	898101749	PULLEY		1	
21	0000	898101730	COVER ASSEMBLY		1	
22		8M0091945	SCREW		3	

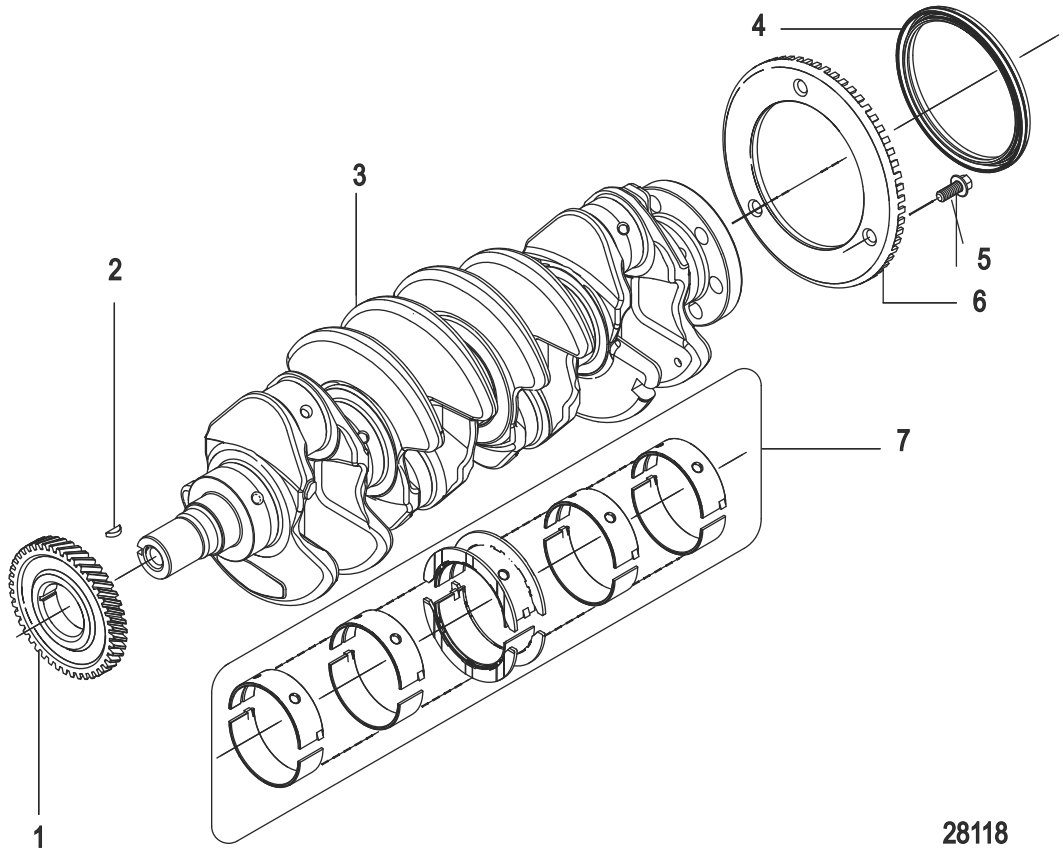
Cylinder Block Crankcase



Cat.# 90-854190005

Cylinder Block Crankcase

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0019	879172145	PLUG AND DOWEL KIT		1	
2		NSS	NOT SOLD SEPARATE Pin		2	
3		NSS	NOT SOLD SEPARATE Pin		1	
4		NSS	NOT SOLD SEPARATE Plug		2	
5		NSS	NOT SOLD SEPARATE Pin		2	
6		NSS	NOT SOLD SEPARATE Pin		1	
7		NSS	NOT SOLD SEPARATE Plug		8	
8		NSS	NOT SOLD SEPARATE Bushing		2	
9		NSS	NOT SOLD SEPARATE Pin		2	
10		NSS	NOT SOLD SEPARATE Screw		1	
11	0000	879172144	JET KIT Oil		1	
12		NSS	NOT SOLD SEPARATE Screw		4	
13	0000	879172130	CRANKCASE ASSEMBLY		1	
14	0010	879172132	SCREW		10	
15	0010	879172131	SCREW		10	
16	0016	898101713	STUD		2	

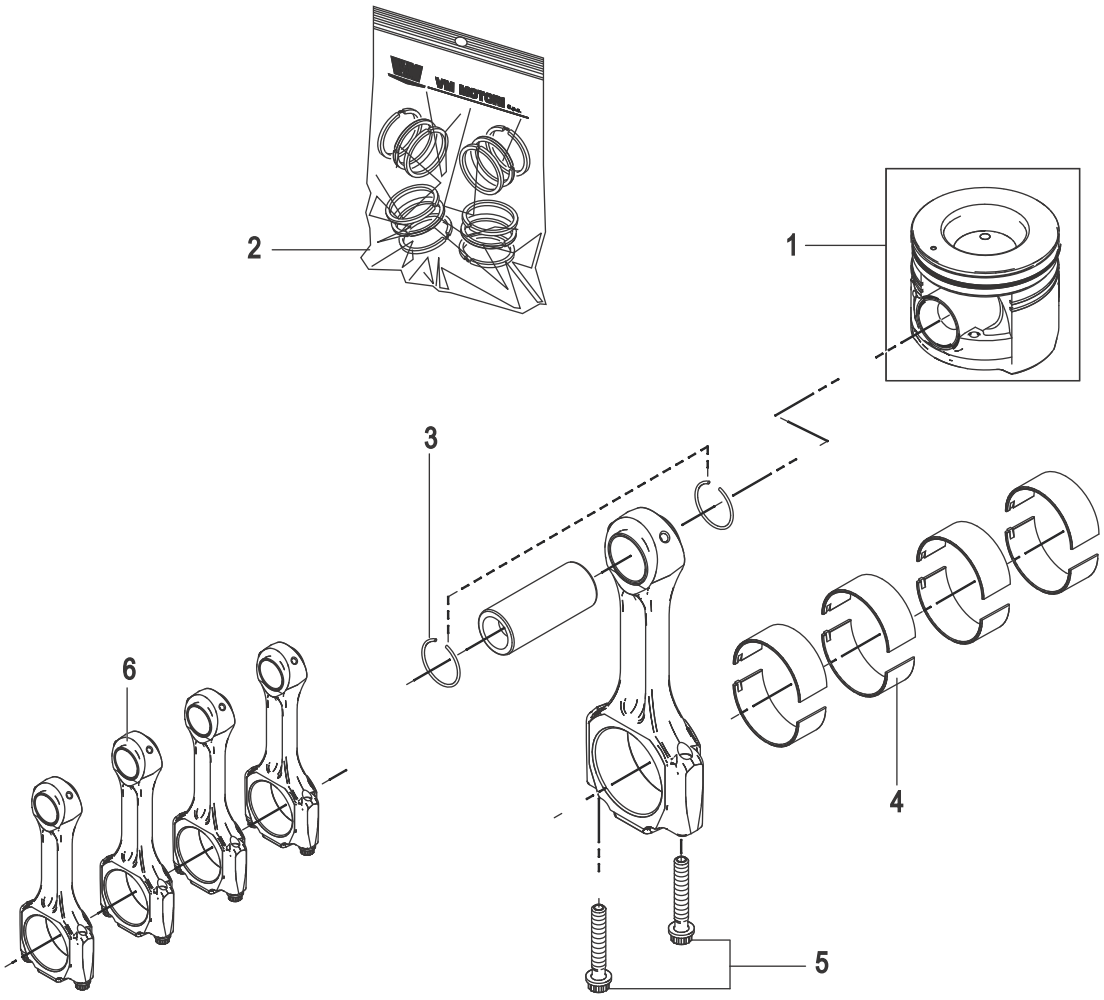

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Crankshaft

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0043	879172057	GEAR		1	
2	0028	801333438	KEY		1	
3	0000	879172044	CRANKSHAFT ASSEMBLY		1	
4	0026	879172117	SEAL		1	
5	0010	879172098	NUT		3	
6	0043	879172058	GEAR		1	
7	0000	879172133	BEARING SET		1	

Connecting Rod and Piston

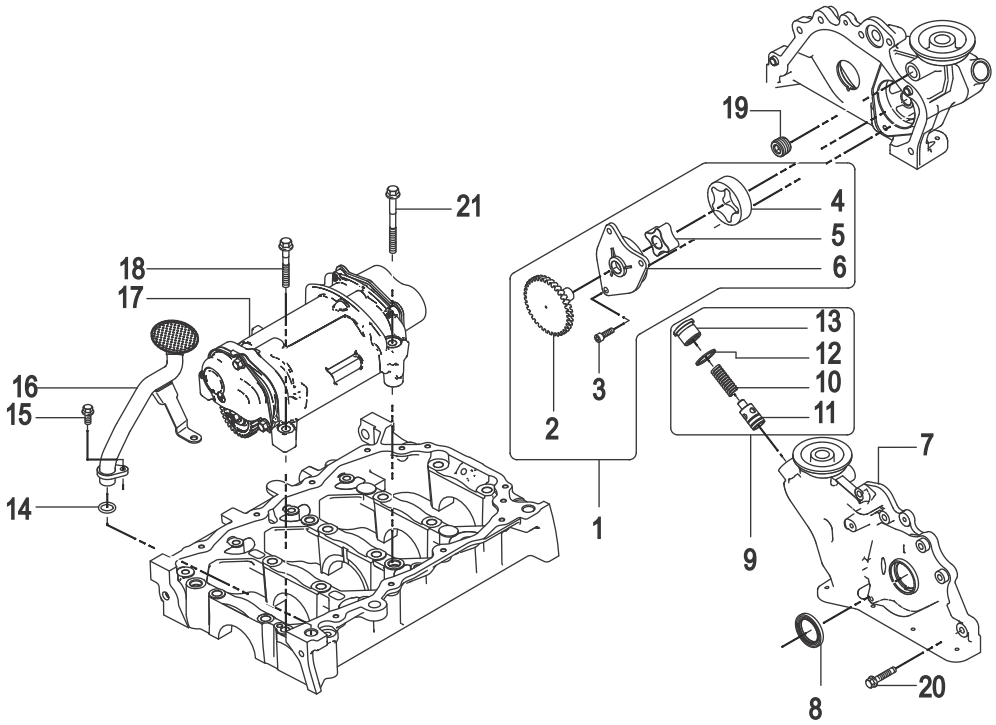


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Connecting Rod and Piston

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	879172002	PISTON ASSEMBLY		4	
2	0000	879172029	RING SET Piston		1	
3	0000	879172072	RING		8	
4	0031	879172031	BEARING SET Connecting Rod		1	
5	0010	879172076	SCREW		8	
6	0600	879172030	CONNECTING ROD ASSEMBLY		1	

Oil Pump and Balance Shaft



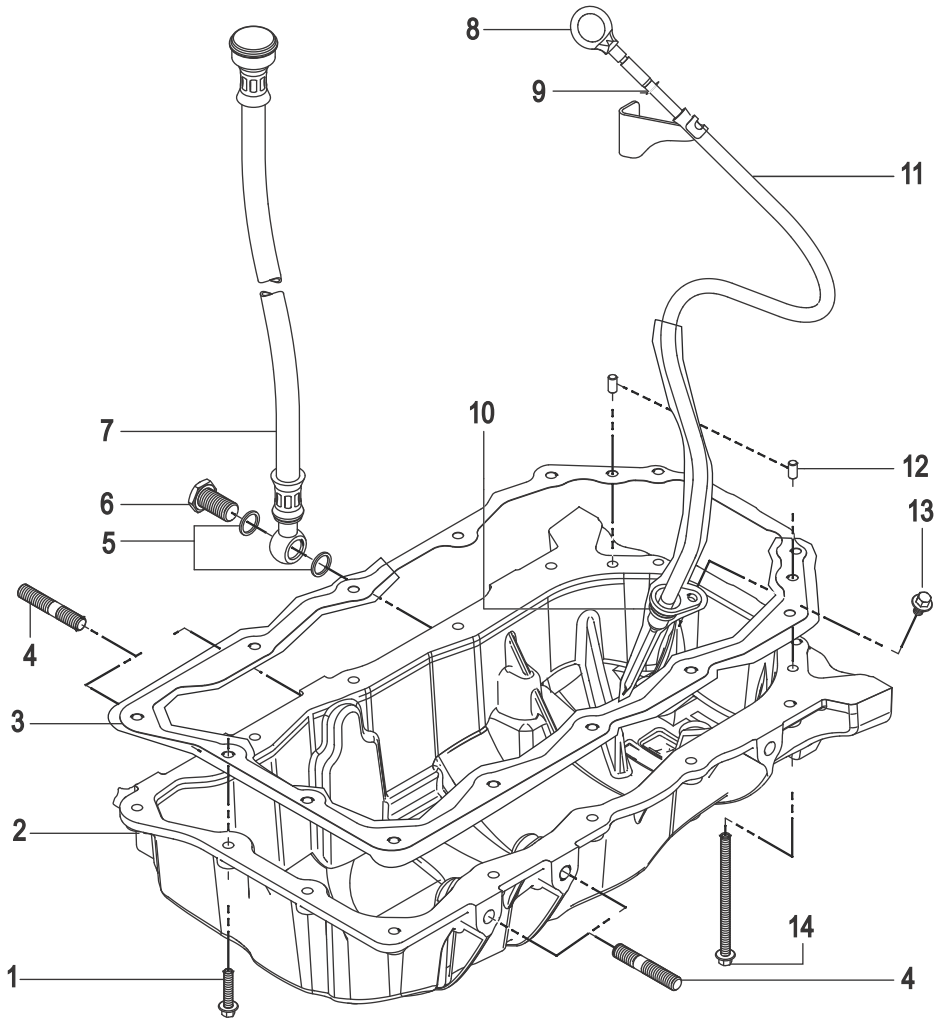
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Oil Pump and Balance Shaft

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	879172008	PUMP ASSEMBLY Oil		1	
2		NSS	NOT SOLD SEPARATE Gear		1	
3		NSS	NOT SOLD SEPARATE Screw		3	
4		NSS	NOT SOLD SEPARATE External Rotor		1	
5		NSS	NOT SOLD SEPARATE Internal Rotor		1	
6		NSS	NOT SOLD SEPARATE Oil Pump Body		1	
7	0000	879172028	COVER ASSEMBLY Front		1	
8	0026	879172119	SEAL		1	
9	0000	879172142	VALVE Oil Pressure		1	
10		NSS	NOT SOLD SEPARATE Spring		1	
11		NSS	NOT SOLD SEPARATE Valve		1	
12		NSS	NOT SOLD SEPARATE Gasket		1	
13		NSS	NOT SOLD SEPARATE Valve Plug		1	
14	0025	879172111	O-RING		1	
15	0010	879172085	SCREW		1	
16	0000	879172071	PIPE		1	
17	0000	879172035	BALANCE SHAFT		1	
18	0010	879172079	SCREW		2	
19	0019	879172088	PLUG		1	
20	0010	898101557	SCREW		7	
21	0010	879172080	SCREW		2	

Oil Pan

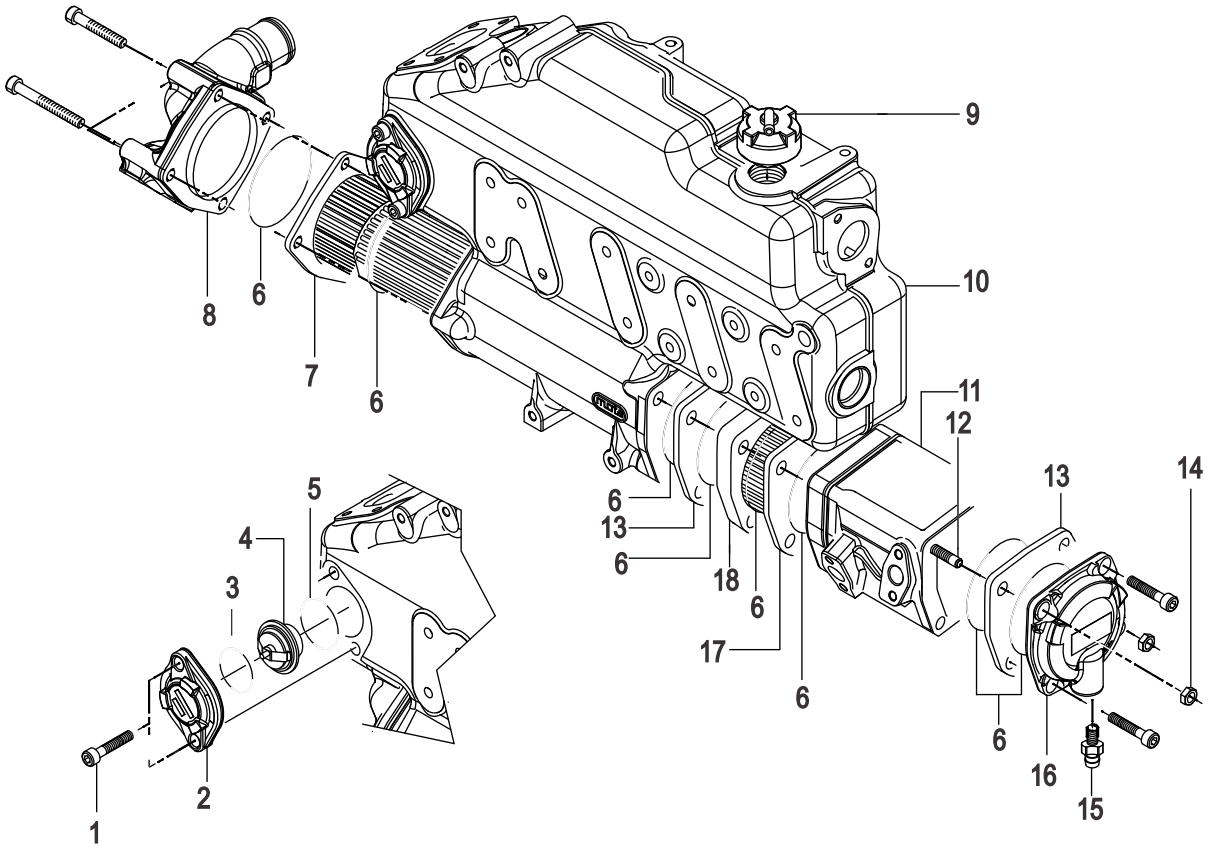


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Oil Pan

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0010	898101773	SCREW		12	
2	0000	898101688	PAN Oil		1	
3	0027	898101724	GASKET		1	
4	0016	898101714	STUD		4	
5	0012	889153	WASHER		2	
6	0010	811410	SCREW (M14)		1	
7	0032	879172016	TUBE		1	
8	0000	879172015	DIPSTICK		1	
9	0000	855477001	O-RING		1	
10	0025	879172112	O-RING		1	
11	0032	896332185	DRAIN HOSE		1	
12	0017	896332121	PIN Taper		2	
13	0010	898101548	SCREW		1	
14	0010	898101774	SCREW		2	

Heat Exchanger



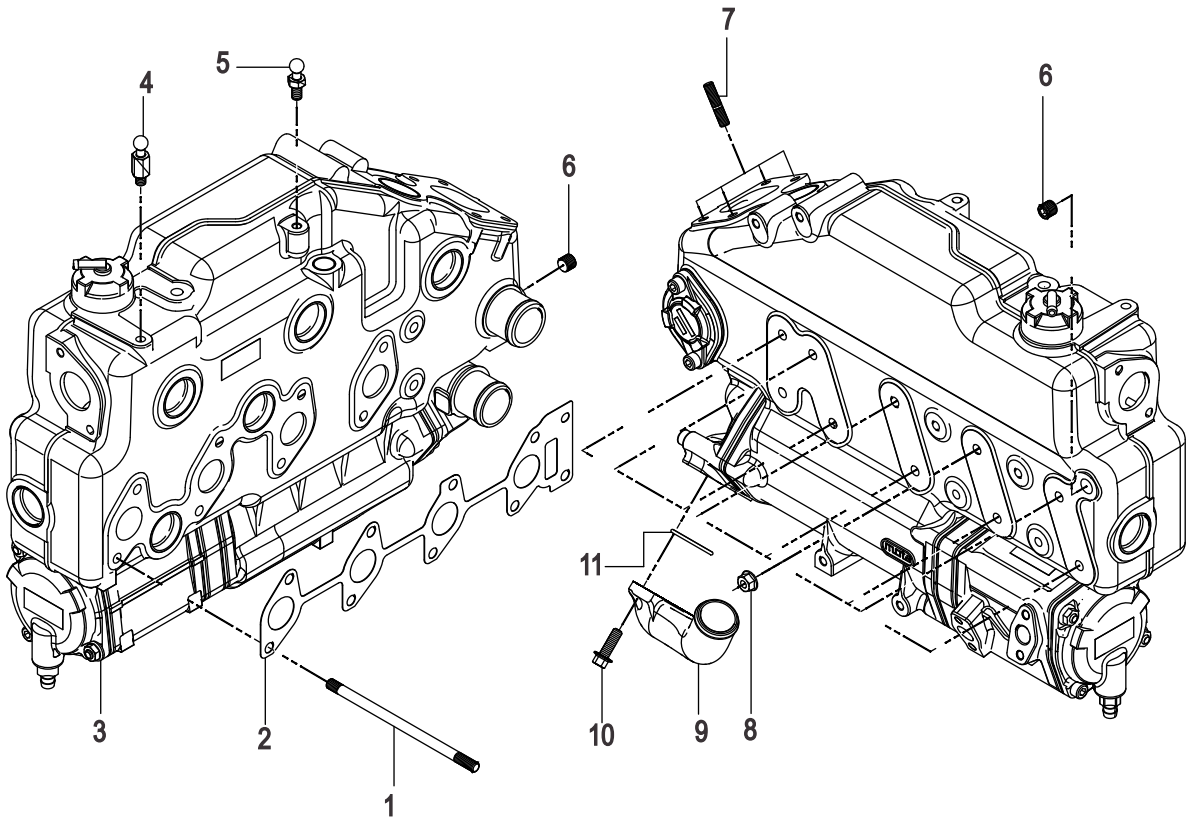
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Heat Exchanger

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0010	898101763	SCREW		2	
2	0000	879172070	COVER		1	
3	0025	879172115	O-RING		1	
4	0000	879150054	THERMOSTAT ASSEMBLY		1	
5	0025	879172116	O-RING		1	
6	0025	896332077	O-RING		8	
7	0032	879172067	TUBE		1	
8	0000	879172064	COVER		1	
9	0019	879172092	CAP		1	
10		NSS	NOT SOLD SEPARATE	(Order Exhaust Manifold)	1	
11	0000	879172069	EXCHANGER Oil		1	
12	0016	879172075	STUD		2	
13	0023	879172065	SPACER		2	
14	0011	898101542	NUT		2	
15	0022	879172034	FITTING		1	
16	0000	879172063	COVER		1	
17	0032	879172066	TUBE		1	
18	0023	879172068	SPACER		1	

Exhaust Manifold



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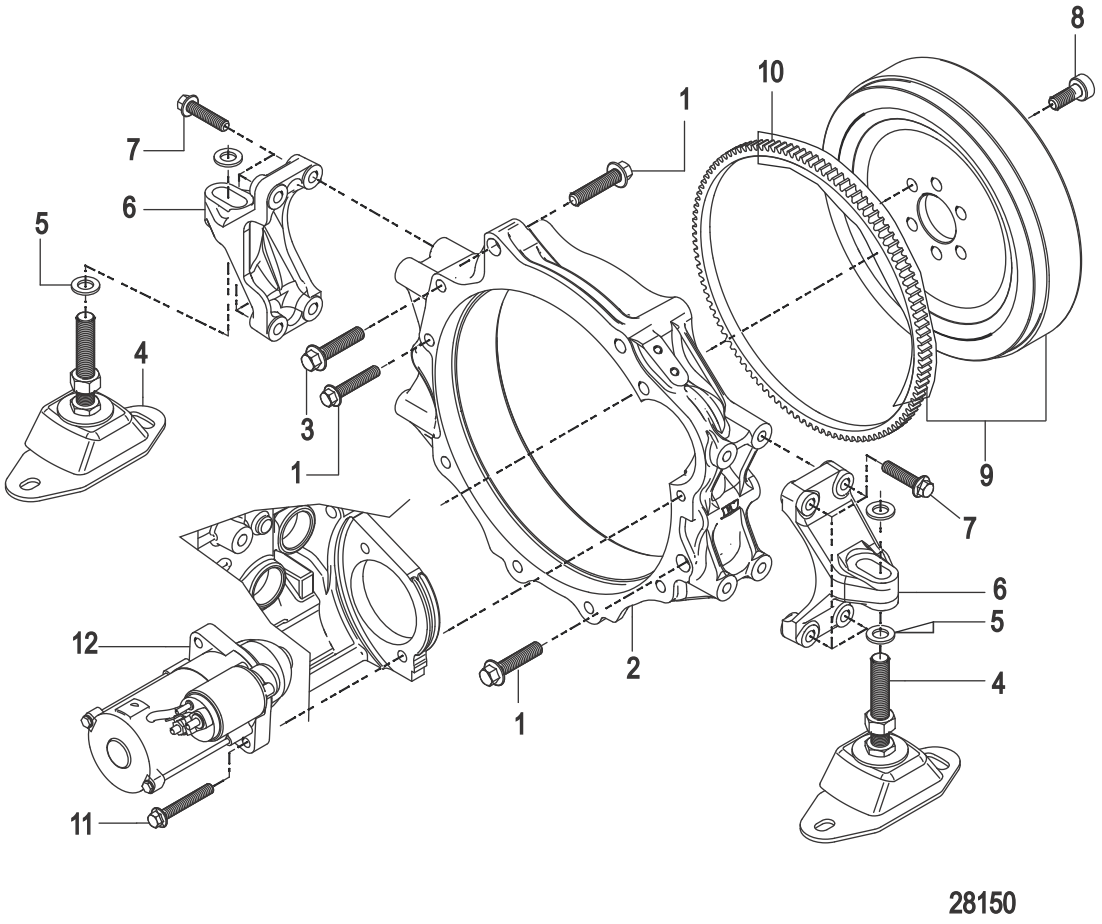
Exhaust Manifold

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0016	898101712	STUD		10	
2	0027	898101780	GASKET		1	[1]
3	0000	898101736	MANIFOLD Exhaust		1	
4	0023	896332038	SPACER		1	
5	0023	898101709	SPACER		1	
6	0019	898101768	PLUG		2	
7	0016	898101757	STUD		4	
8	0011	898101542	NUT		10	
9	0000	897345026	HOSE ADAPTER		1	
10	0010	898101556	SCREW		2	
11	0027	898101789	GASKET		1	

PART NOTES:

[1] - COMPONENT OF GASKET SET879172004

Flywheel Housing

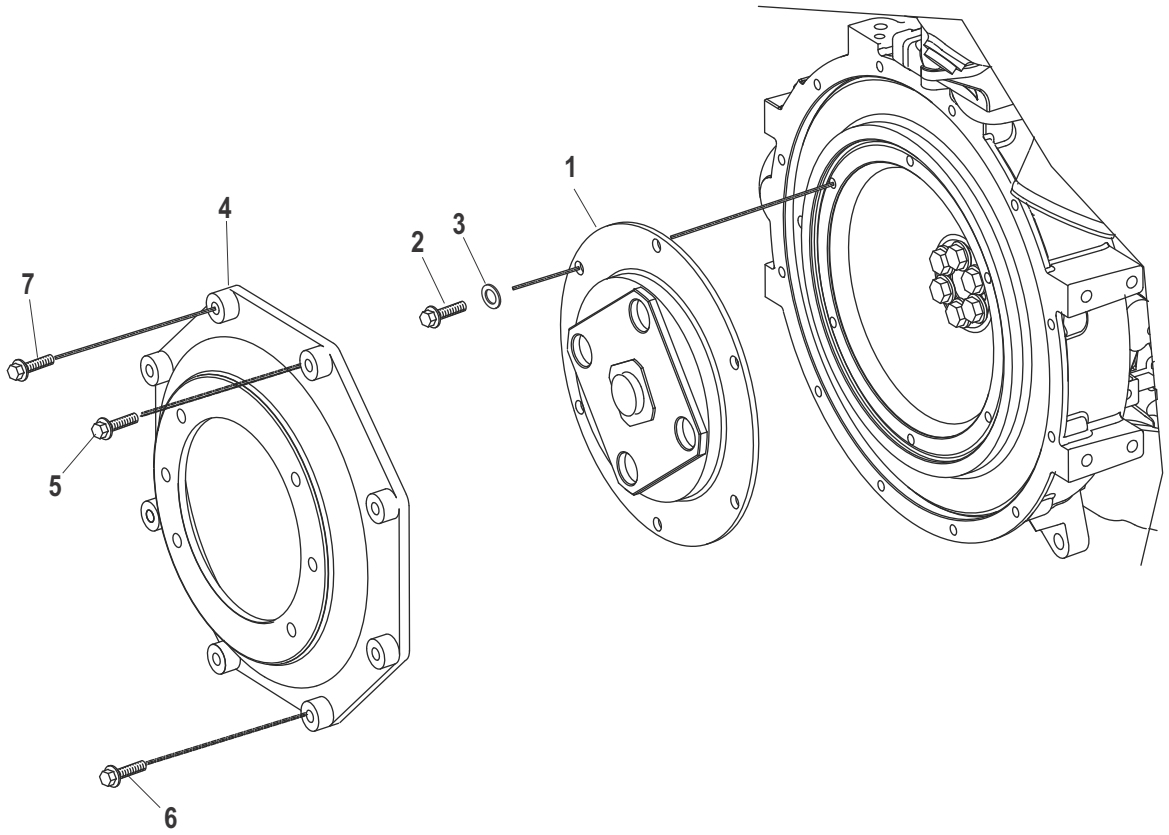


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Flywheel Housing

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0010	898101778	SCREW		3	
2	0000	898101668	HOUSING Flywheel Inboard		1	
2	0000	897345012	HOUSING Flywheel Sterndrive		1	
3	0010	898101777	SCREW		1	
4	0000	855454	ENGINE MOUNT		2	
5	0012	898101770	WASHER		4	
6	0000	896332035	BRACKET		2	
7	0010	898101621	SCREW		8	
8	0010	898101761	SCREW		6	
9	0200	898101659	FLYWHEEL ASSEMBLY		1	
10	0000	898101685	RING GEAR		1	
11	0010	898101776	SCREW		1	
12	0050	898101740	STARTER MOTOR ASSEMBLY		1	

Flywheel Housing Cover (Inboard)

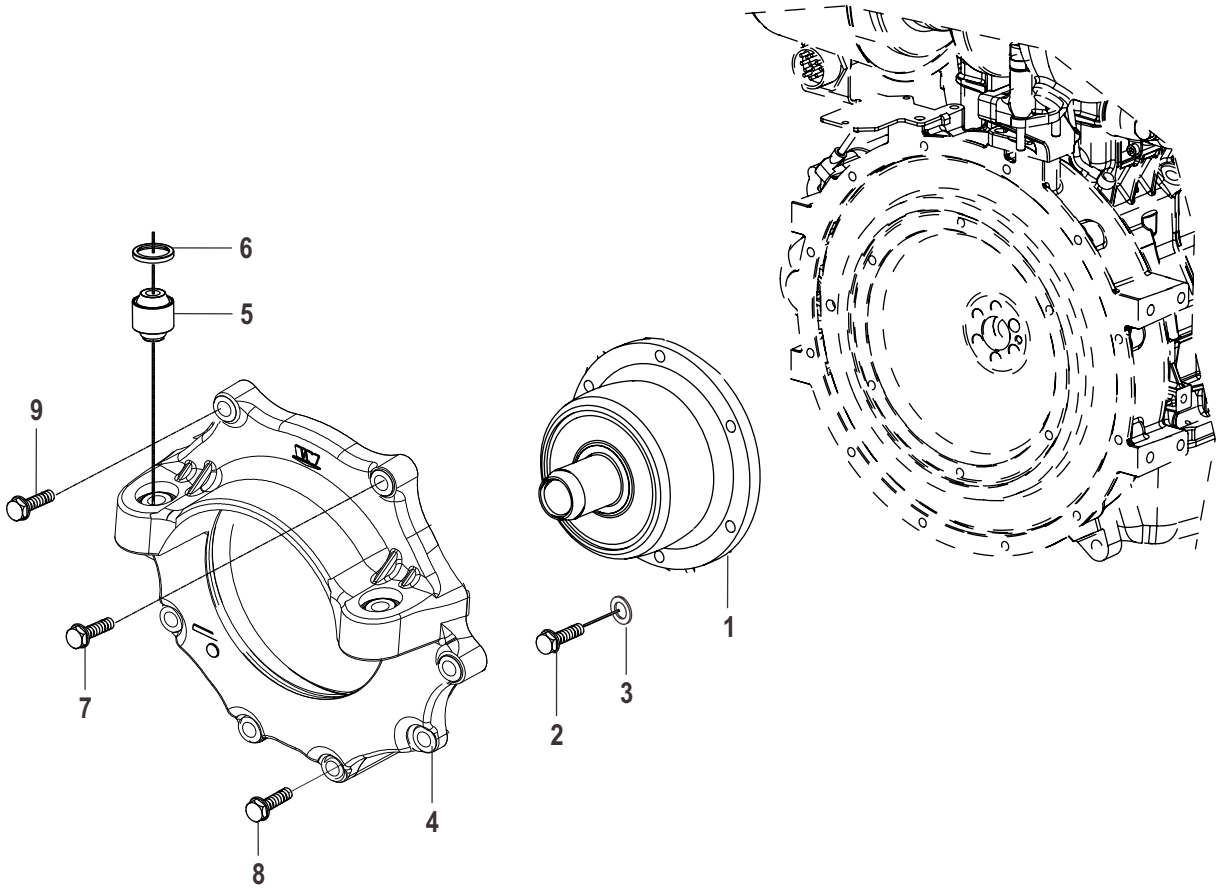


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Flywheel Housing Cover (Inboard)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	879150062	DRIVEPLATE ASSEMBLY		1	
2	0010	879150061	SCREW (M8x1.25x20)		6	
3	0012	879150060	LOCKWASHER		6	
4	0000	879150059	FLYWHEEL HOUSING COVER		1	
5	0010	879150057	SCREW (M12x1.75x50)		3	
6	0010	879150056	SCREW (M10x1.5x120)		4	
7	0010	879150058	SCREW (M12x1.75x130)		1	

Flywheel Housing Cover (Sterndrive)



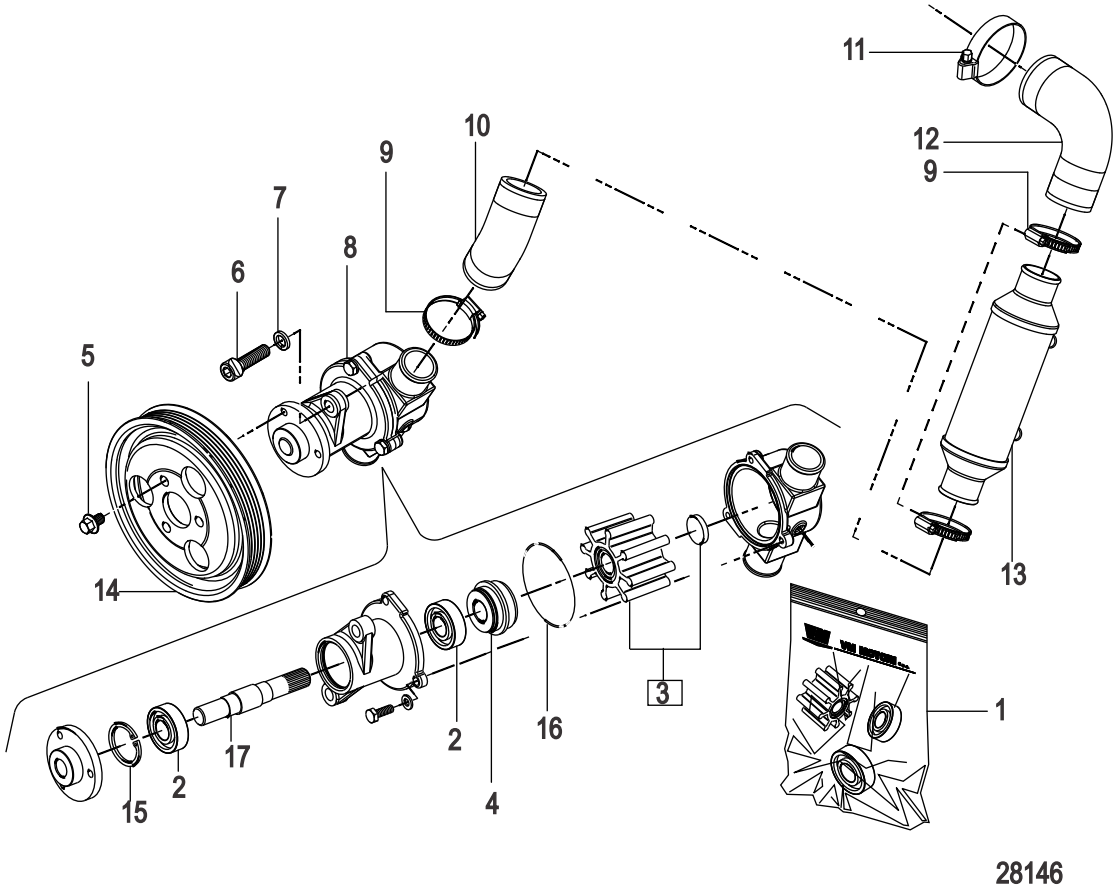
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Flywheel Housing Cover (Sterndrive)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	861839A3	COUPLER		1	
2	0010	879150061	SCREW (M8x1.25x20)		6	
3	0012	879150060	LOCKWASHER		6	
4	0000	879150055	FLYWHEEL HOUSING COVER		1	
5	0000	32832001	MOUNT		2	
6	0023	99322	SPACER		2	
7	0010	879150057	SCREW (M12x1.75x50)		3	
8	0010	879150056	SCREW (M10x1.5x120)		4	
9	0016	8M0103637	STUD Ground		1	

Water Pump

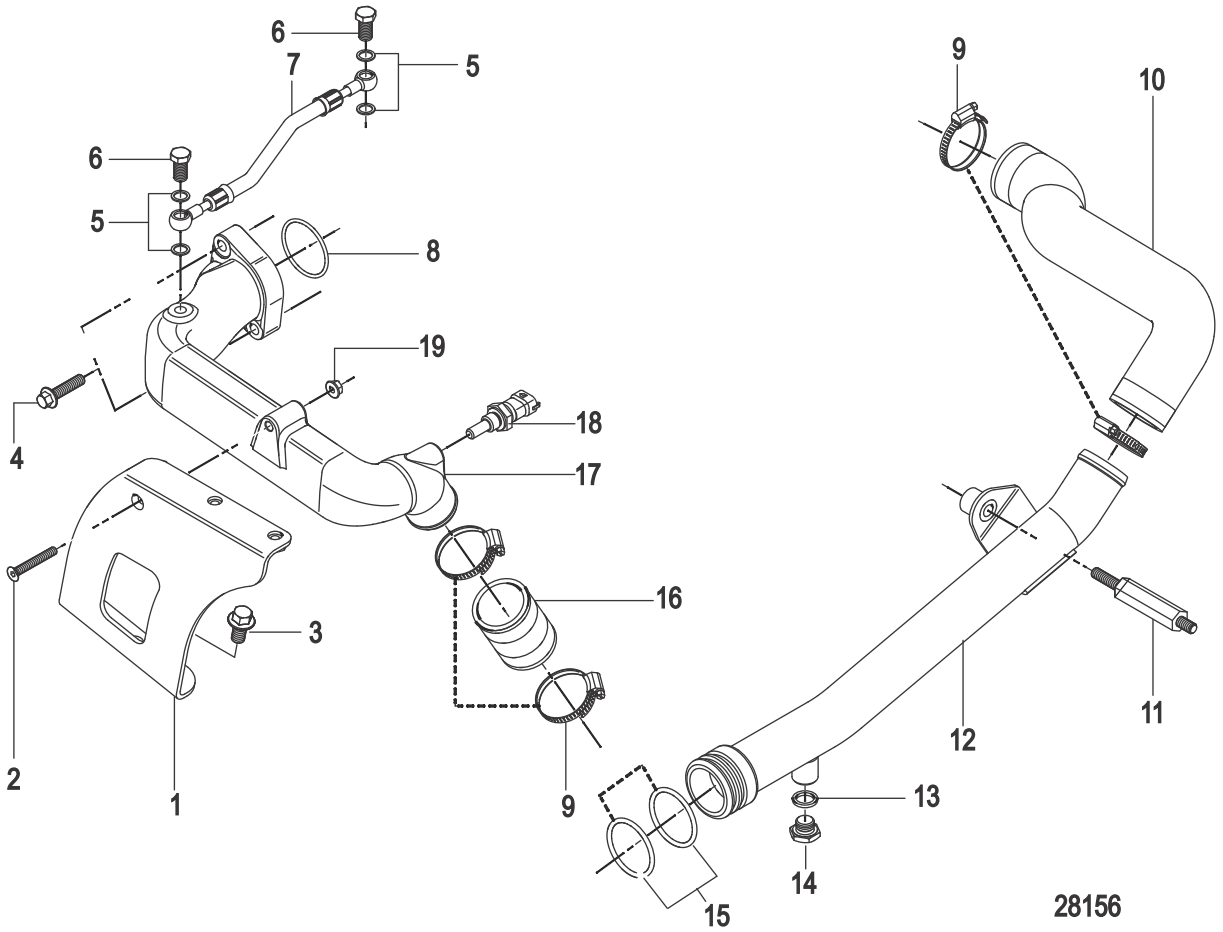


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Water Pump

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	879148015	REPAIR KIT Water Pump		1	
2		NSS	NOT SOLD SEPARATE BEARING		2	
3	0047	896332063	IMPELLER		1	
4	0026	896332064	SEAL		1	
5	0010	898101553	SCREW		3	
6	0010	898101534	SCREW		2	
7	0012	898101787	WASHER		2	
8	0000	854179001	PUMP ASSEMBLY Water		1	
9	0054	896332084	CLAMP		3	
10	0000	879172140	PIPE		1	
11	0054	811435	CLAMP		1	
12	0032	879172018	HOSE		1	
13	0000	898272052	COOLER		1	
14	0000	898101684	PULLEY		1	
15	0053	801332595	RING Snap		1	
16	0025	896332059	O-RING		1	
17	0045	896332062	SHAFT		1	

Closed Cooling/Crossover Manifold

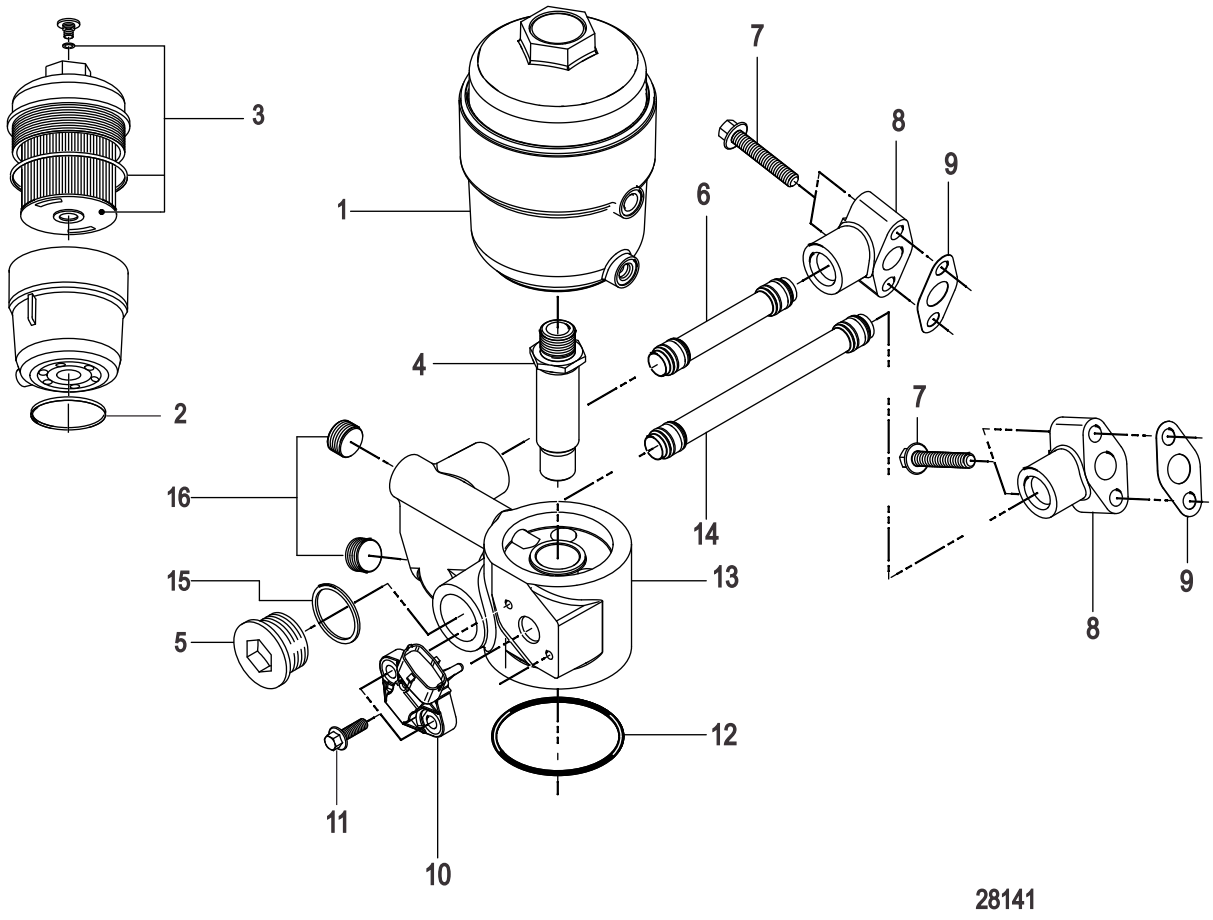


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Closed Cooling/Crossover Manifold

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	898101670	BRACKET		1	
2	0010	898101762	SCREW		1	
3	0010	898101562	SCREW		1	
4	0010	898101557	SCREW		2	
5	0012	881791	WASHER		4	
6	0010	801333874	SCREW Banjo (M10)		2	
7	0000	898101705	PIPE		1	
8	0025	898101790	O-RING		1	
9	0054	896332084	CLAMP		4	
10	0032	879172019	HOSE		1	
11	0023	898101710	SPACER		1	
12	0000	898101695	PIPE		1	
13	0012	889153	WASHER		1	
14	0010	809919114	PLUG		1	
15	0025	898101792	O-RING		2	
16	0032	898101703	HOSE Rubber		1	
17	0000	898101696	MANIFOLD Water		1	
18	0000	898101574	SENSOR		1	
19	0011	898101541	NUT		1	

Oil Filter Assembly

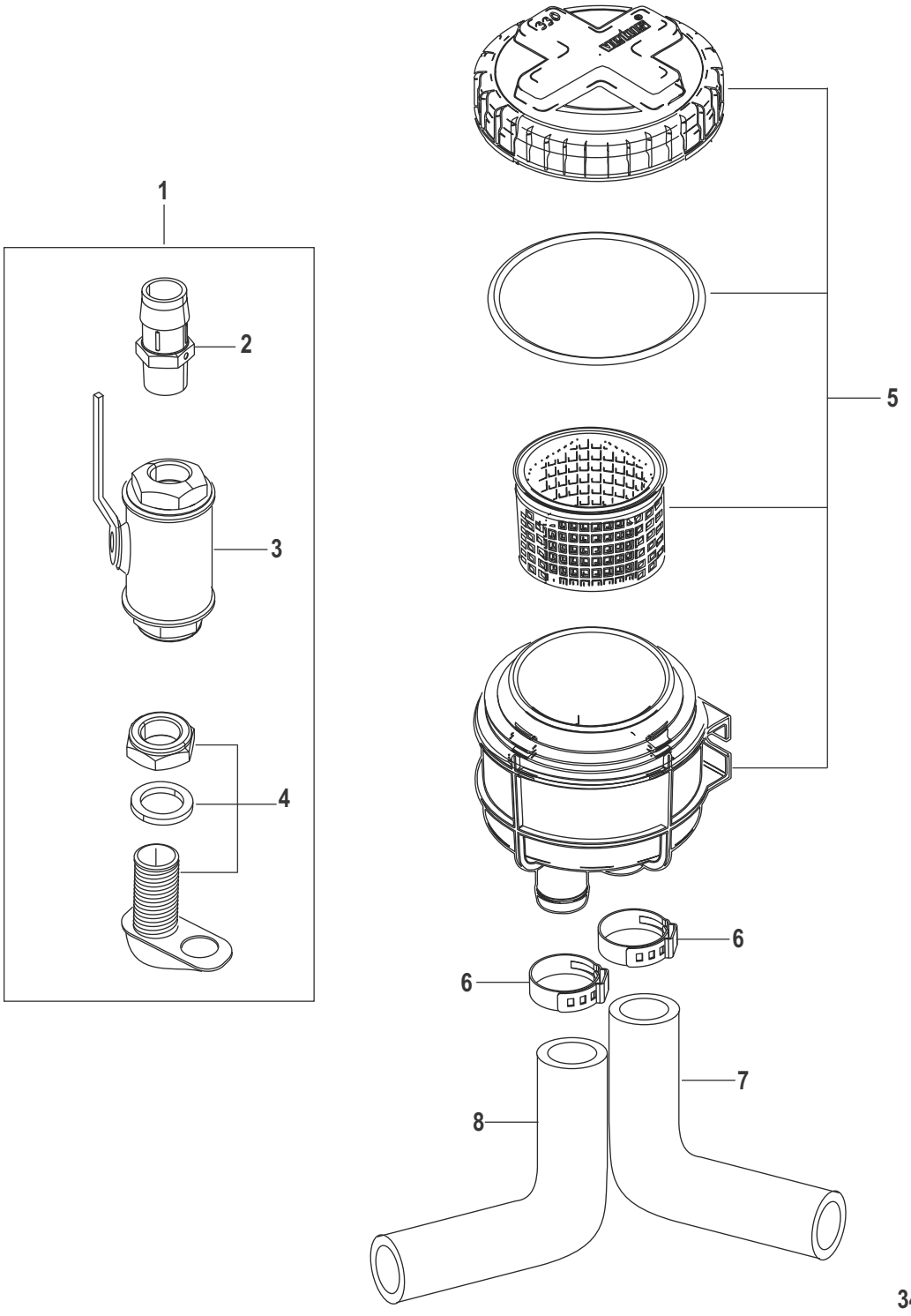


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Oil Filter Assembly

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0035	896315	FILTER Oil		1	
2	0025	896332076	O-RING		1	
3	0035	895207	FILTER ELEMENT		1	
4	0000	898101716	ADAPTER		1	
5	0019	879172093	CAP		1	
6	0000	898101690	PIPE Oil		1	
7	0010	898101775	SCREW		4	
8	0000	898101687	FLANGE		2	
9	0027	898101725	GASKET		2	
10	0000	879172109	SENSOR Engine Oil Pressure and Temperature		1	
11	0010	898101551	SCREW		2	
12	0025	801333412	O-RING		1	
13	0000	898101667	HOUSING Thermostat		1	
14	0000	898101689	PIPE Oil		1	
15	0027	896332024	GASKET		1	
16	0019	898101767	PLUG		2	

Seawater Filter

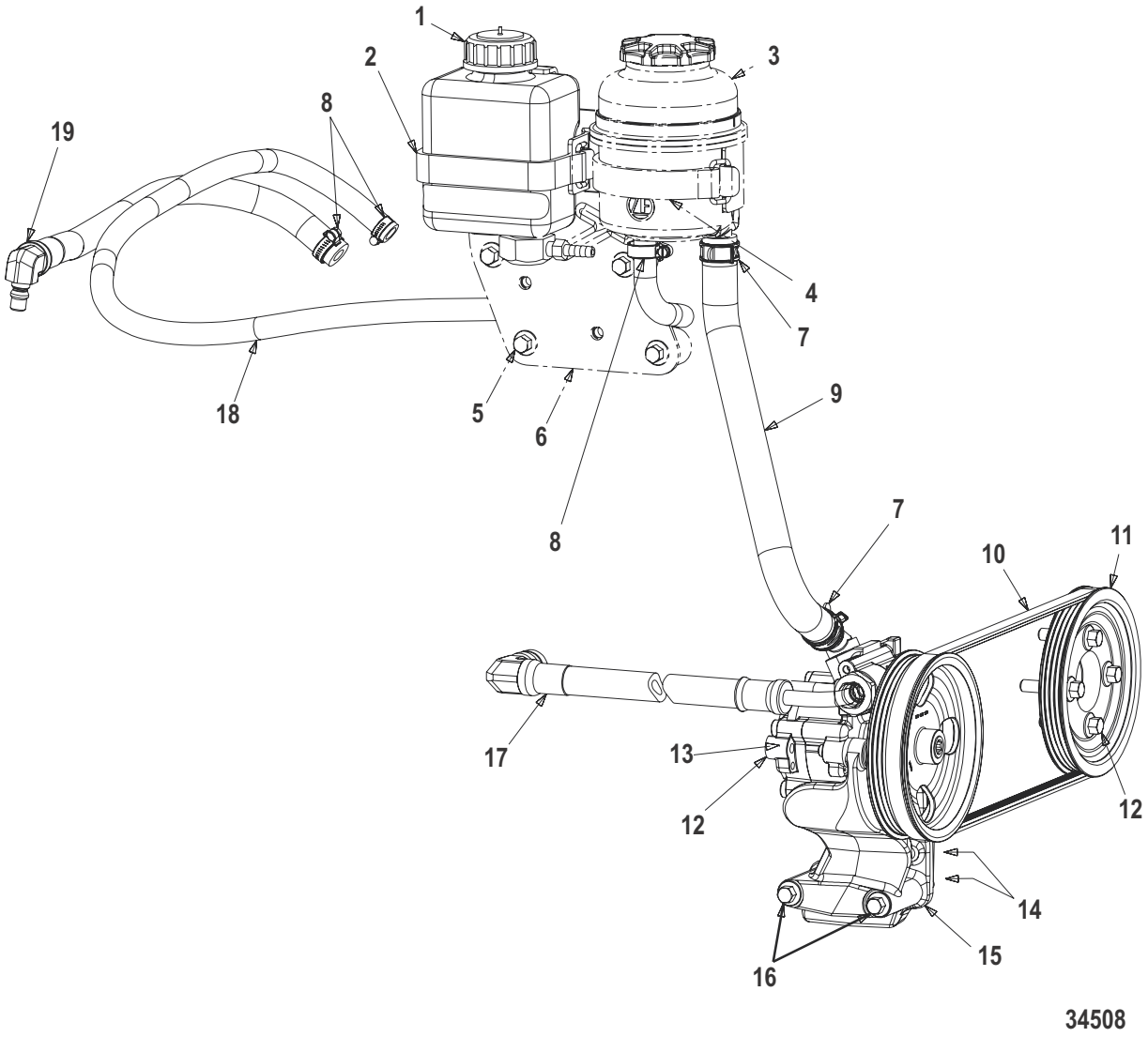


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Seawater Filter

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	879312055	WATER PICK-UP		1	
2		NSS	NOT SOLD SEPARATE BARB FITTING		1	
3	0020	818171T	VALVE		1	
4	0022	818170T	FITTING		1	
5	0000	879312054	WATER STRAINER ASSEMBLY		1	
6	0054	896332085	CLAMP		2	
7	0032	879312056	HOSE		1	
8		NSS	NOT SOLD SEPARATE HOSE		1	

Power Steering Components

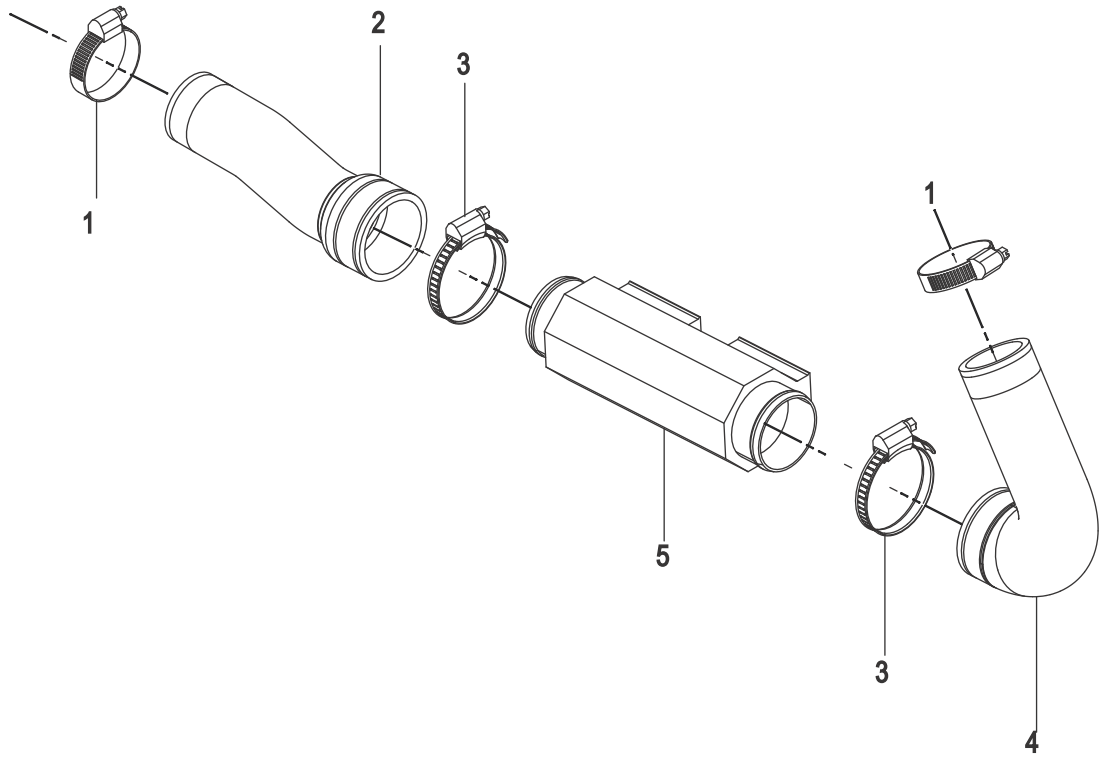


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Power Steering Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	806193A51	MONITOR ASSEMBLY Drive Lube		1	
2	0000	808023T	STRAP		1	
3	0000	801124680	TANK		1	
4	0000	808023T	STRAP		1	
5	0010	898101620	SCREW		4	
6	0000	897345008	BRACKET		1	
7	0054	897345002	CLAMP		2	
8	0054	854177001	CLAMP		2	
9	0032	897345003	HOSE		1	
10	0057	897345004	BELT		1	
11	0000	897345005	PULLEY			
12	0010	898101557	SCREW		4	
13	0000	898101502	PUMP		1	
14	0017	896332121	PIN Taper		2	
15	0000	897345006	BRACKET		1	
16	0010	879172101	SCREW		2	
17	0032	865390053	HOSE Female Quick Connect		1	
18	0032	897345007	HOSE		1	
19	0032	865389068	HOSE Male Quick Connect		1	

Cooling Hoses and Cooler Inboard

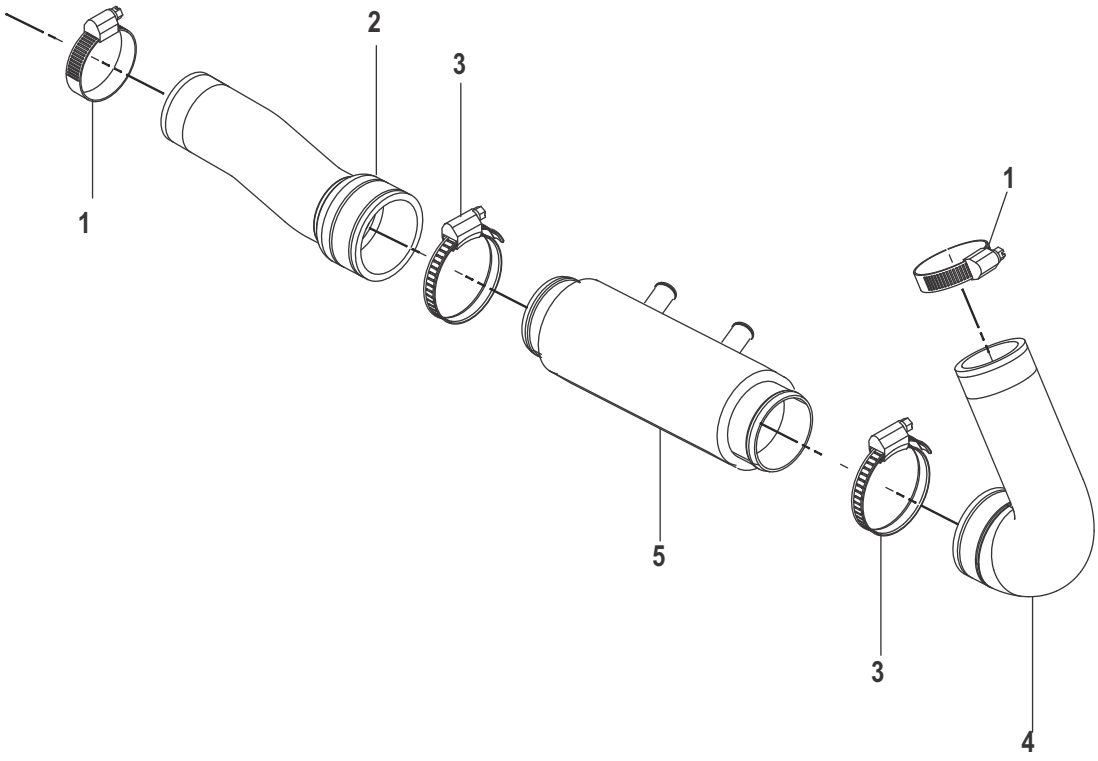


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Cooling Hoses and Cooler Inboard

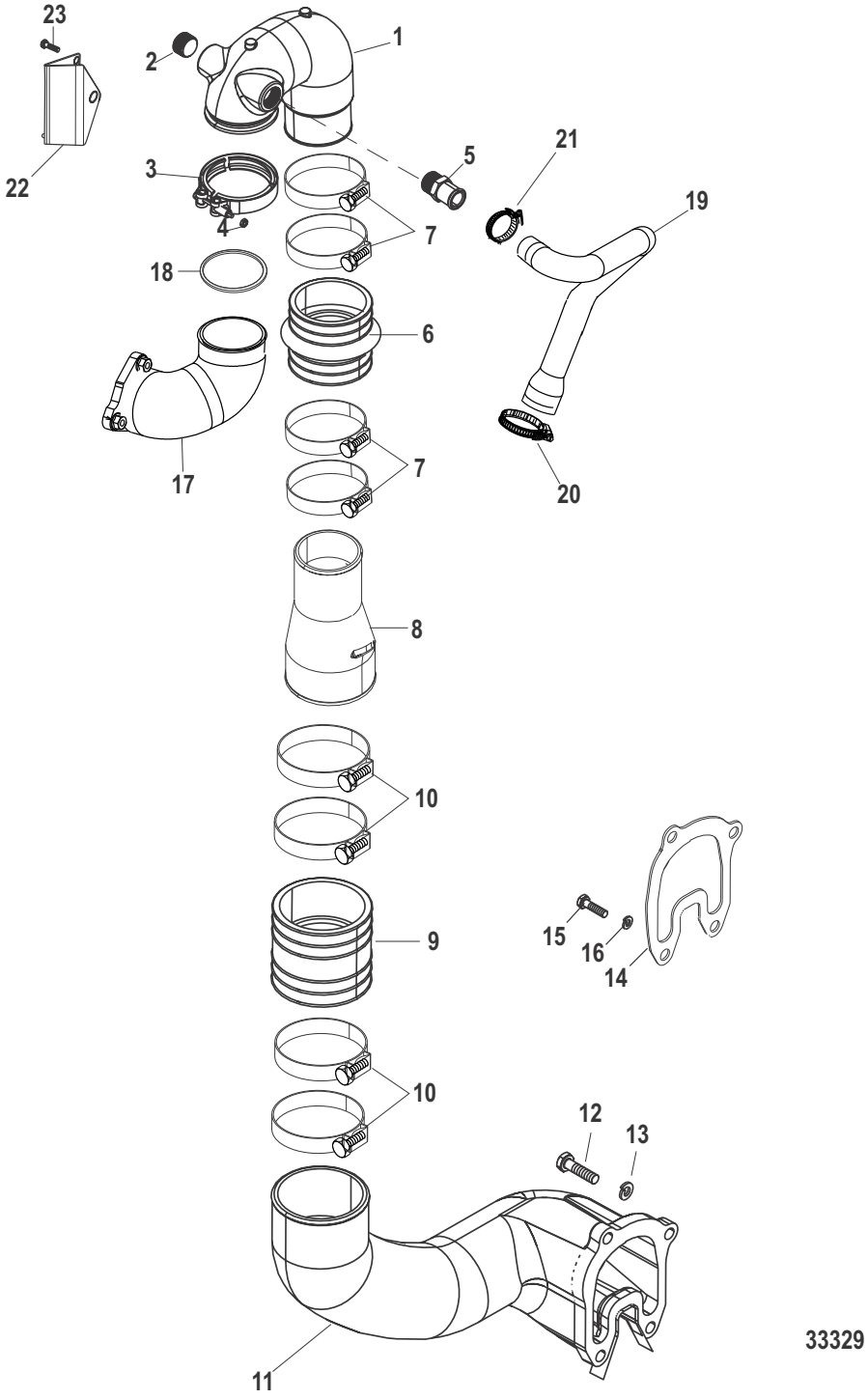
Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0054	896332085	CLAMP		2	
2	0000	898101707	HOSE		1	
3	0054	801333457	CLAMP		2	
4	0000	898101706	HOSE		1	
5	0000	898101661	EXCHANGER Heat		1	


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Cooling Hoses and Cooler Sterndrive

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0054	801333457	CLAMP		2	
2	0032	897345018	HOSE		1	
3	0054	896332084	CLAMP		2	
4	0032	897345019	HOSE		1	
5	0000	99356A2	COOLER ASSEMBLY		1	

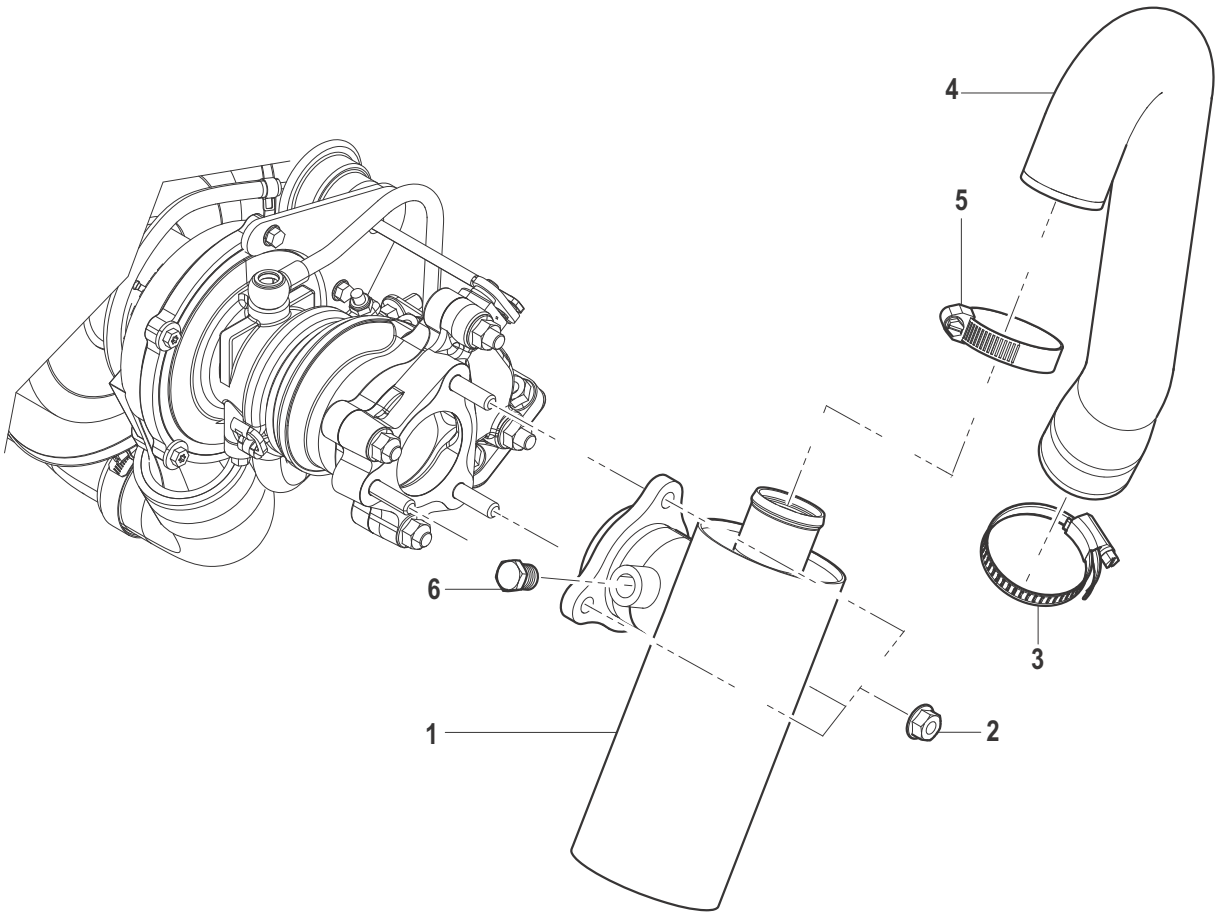

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Exhaust Components Sterndrive

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	863008A2	ELBOW Exhaust		1	
2	0022	428611	FITTING Pipe - Brass (.750-14)		1	
3	0054	864148	CLAMP		1	
4	0011	864290	NUT		1	
5	0022	45084	FITTING Straight Hose		1	
6	0000	53821T	BELLOWS		1	
7	0054	879312049	CLAMP		4	
8	0000	879312048	PIPE Exhaust		1	
9	0000	898101452	CONNECTOR		1	
10	0054	898101510	CLAMP		4	
11	0032	898101449	PIPE Exhaust		1	
12	0010	58640	SCREW (.375-16 x 1.25)		4	
13	0013	41471	LOCKWASHER (.375)		4	
14	0000	861776A2	PLATE KIT		1	
15	0010	98794	SCREW (.375-16 x 1.00)		4	
16	0013	41471	LOCKWASHER (.375)		4	
17	0000	879312052	ADAPTER Exhaust Elbow		1	
18	0027	817089	GASKET Exhaust Elbow		1	
19	0032	879312051	HOSE		1	
20	0054	801333457	CLAMP		1	
21	0054	896332084	CLAMP		1	
22		8M0114785	BRACKET		1	
23	0010	879150088	SCREW		2	

Exhaust Components Inboard

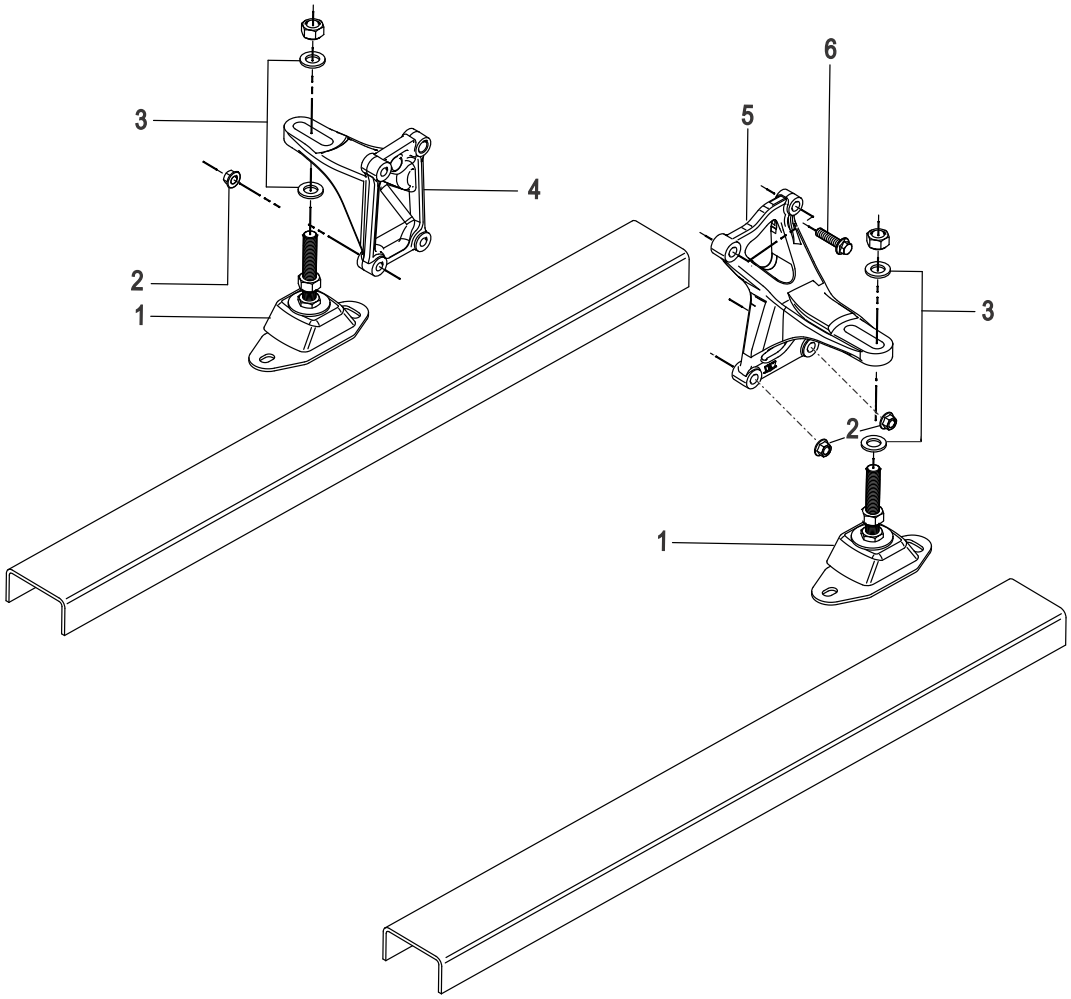


Cat.# 90-854190005

Exhaust Components Inboard

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	879312021	ELBOW Exhaust		1	
2	0011	898101772	NUT (M8)		3	
3	0054	801333457	CLAMP		1	
4	0032	879150063	HOSE		1	
5	0054	896332085	CLAMP		1	
6	0000	896332097	PLUG		1	

Engine Mounting Bracket



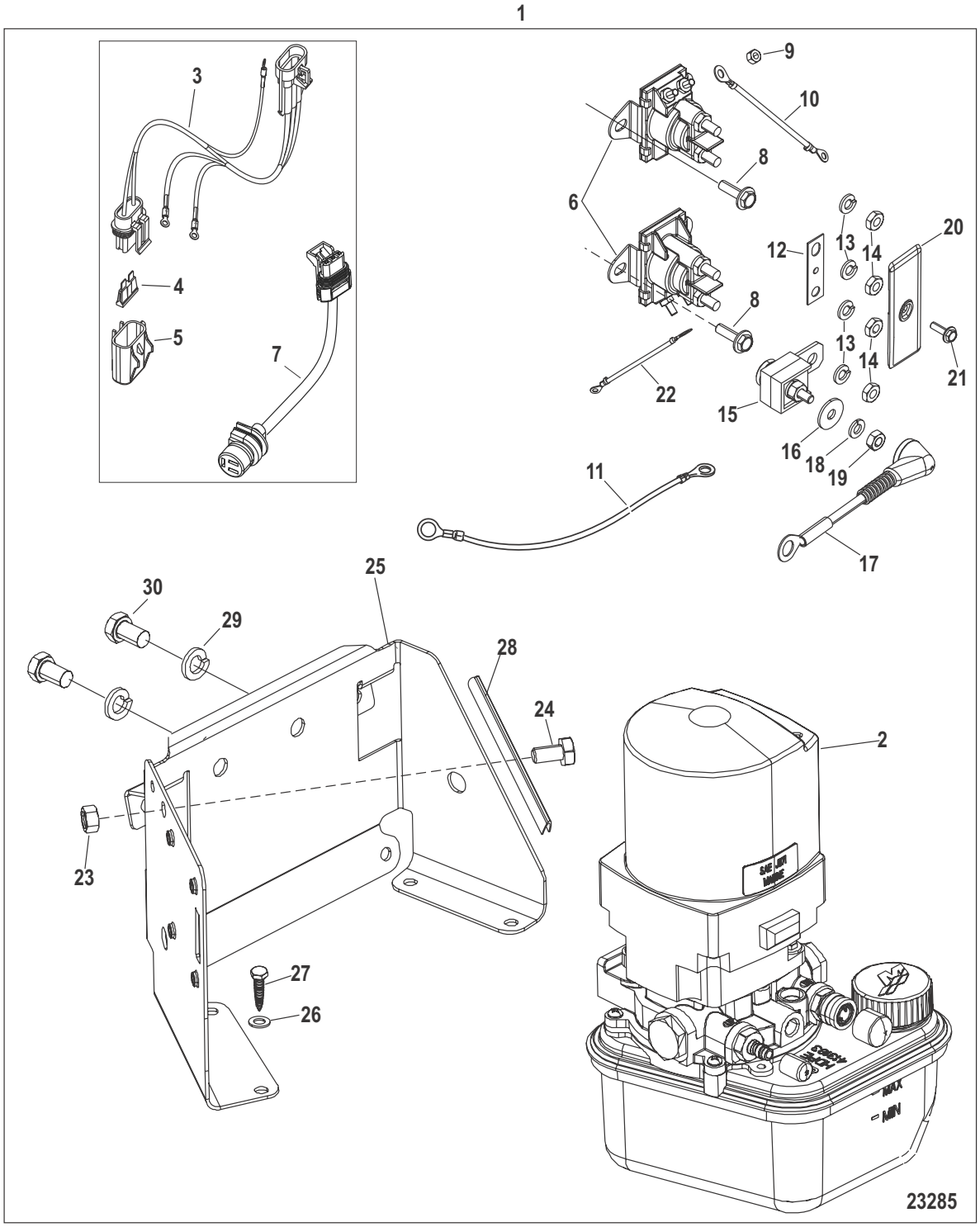
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Cat.# 90-854190005

Engine Mounting Bracket

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	896332029	ENGINE MOUNT		2	
2	0011	898101544	NUT		4	
3	0012	898101770	WASHER		4	
4	0000	898101680	BRACKET		1	
5	0000	898101679	BRACKET		1	
6	0010	879172087	SCREW		2	

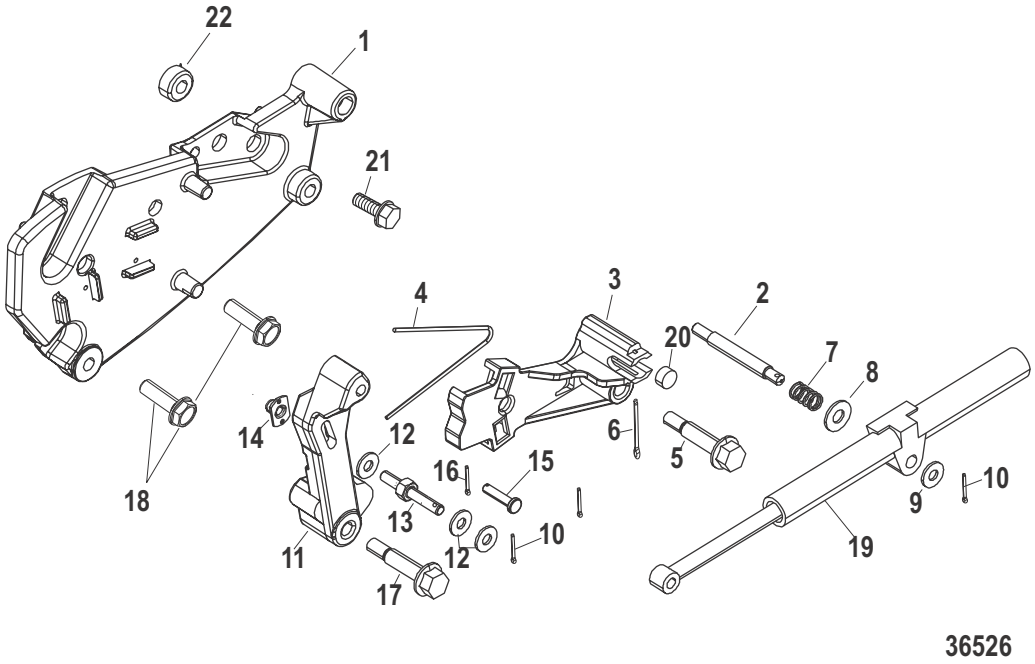
Trim Pump Assembly Complete



Cat.# 90-854190005

Trim Pump Assembly Complete

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	865380A25	PUMP ASSEMBLY Trim - Complete		1	
1	0000	807378A2	PUMP ASSEMBLY Trim - 24 Volt - Complete	Used In Special Diesel Applications Only	1	
2	0000	865380A13	PUMP/MOTOR ASSEMBLY Trim - 12 Volt		1	
2	0000	807378T	PUMP/MOTOR ASSEMBLY 24 Volt	Used In Special Diesel Applications Only	1	
3	0084	79147A09	HARNESS ASSEMBLY With Packard Connector		1	
4	0088	812619	FUSE Yellow - 20 Ampere		1	
5	0000	828054	COVER Fuse		1	
6	0089	96158T	SOLENOID 12 Volt		2	
6	0089	807377T	SOLENOID 24 Volt	Used In Special Diesel Applications Only	2	
7	0084	865771A02	HARNESS ASSEMBLY Adapter - Molded 3 Pin Male To Packard 3 Pin Male		1	
8	0010	41508	SCREW (.250-20 x .500) Stainless Steel		4	
9	0011	26419	NUT (#8-32) Brass		4	
10	0084	86322A24	CABLE ASSEMBLY (4.00 Inches)		1	
11	0084	79138A9	CABLE ASSEMBLY (6.00 Feet) Black-Negative Negative		1	
12	0000	94275	LINK Connector		1	
13	0013	26992	LOCKWASHER (.250) Stainless Steel		4	
14	0011	94330	NUT (.250-20) Brass		4	
15	0088	79023A10	FUSE ASSEMBLY 110 Ampere		1	
16	0012	25908	WASHER (.265 x .812 x .0625)		1	
17	0084	79139A12	CABLE ASSEMBLY Red-Positive Battery - Positive		1	
18	0013	26992	LOCKWASHER (.250) Stainless Steel		1	
19	0011	21825	NUT (.250-28)		1	
20	0085	861680	INSULATOR		1	
21	0010	48409	SCREW (#10-16 x .625) Stainless Steel		1	
22	0084	86322A15	CABLE ASSEMBLY (5.50 Inches) Black		1	
23	0011	68292	NUT (.312-18)		1	
24	0010	90285	SCREW (.312-18 x .625)		1	
25	0000	862548A1	BRACKET KIT Floor or Transom Mounted		1	
26	0012	29245	WASHER (.281 x .500 x .060) Stainless Steel		4	
27	0010	59784	SCREW (.250-10 x 1.00)		4	
28	0000	58491	CHANNEL Rubber (4.00 Inches)		2	
29	0013	35048	LOCKWASHER (.375)		2	
30	0010	98260	SCREW (.375-16 x .620)		2	

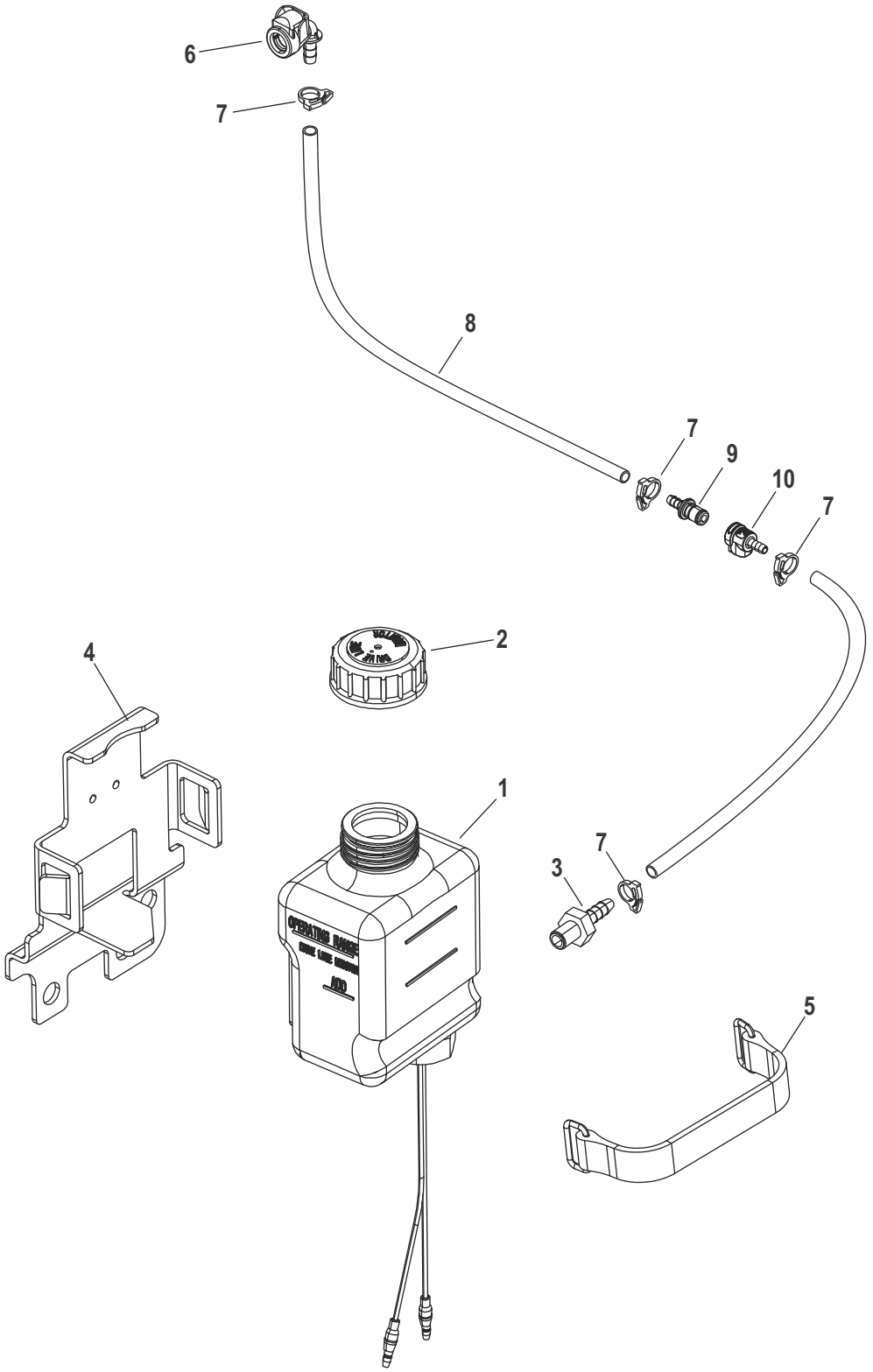

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Cat.# 90-854190005

Shift Bracket

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	807962A15	BRACKET ASSEMBLY Shift		1	
2	0000	865149A02	STUD (With Clip)		1	
3	0000	865433A02	LEVER ASSEMBLY Actuator (With Clip)		1	
4	0024	864907	SPRING		1	
5	0010	13743	SCREW (.312-18 x 1.843)		1	
6	0018	328571	COTTER PIN		1	
7	0024	98880	SPRING		1	
8	0012	56720	WASHER (.330 x .750 x .060) Stainless Steel		1	
9	0012	35462	WASHER (.2656 x .625 x .0625) Stainless Steel		1	
10	0018	210711	COTTER PIN		2	
11	0000	13898A06	LEVER ASSEMBLY Shift		1	
12	0012	35462	WASHER (.2656 x .625 x .0625) Stainless Steel		3	
13	0016	865393A02	STUD KIT (.250-28 x 1.90) (With Clip)		1	
14	0011	63341	TEE NUT Tee		1	
15	0017	68402	PIN (.250 x 1.13) Clevis		1	
16	0018	210711	COTTER PIN		1	
17	0010	13743	SCREW (.312-18 x 1.843)		1	
18	0010	879286	SCREW		2	
19	0000	813995A1	GUIDE ASSEMBLY Spring		1	
20	0023	98828	SPACER		1	
21	0000	897345014	SCREW		1	
22	0000	897345013	SPACER		1	

Gear Lube Monitor

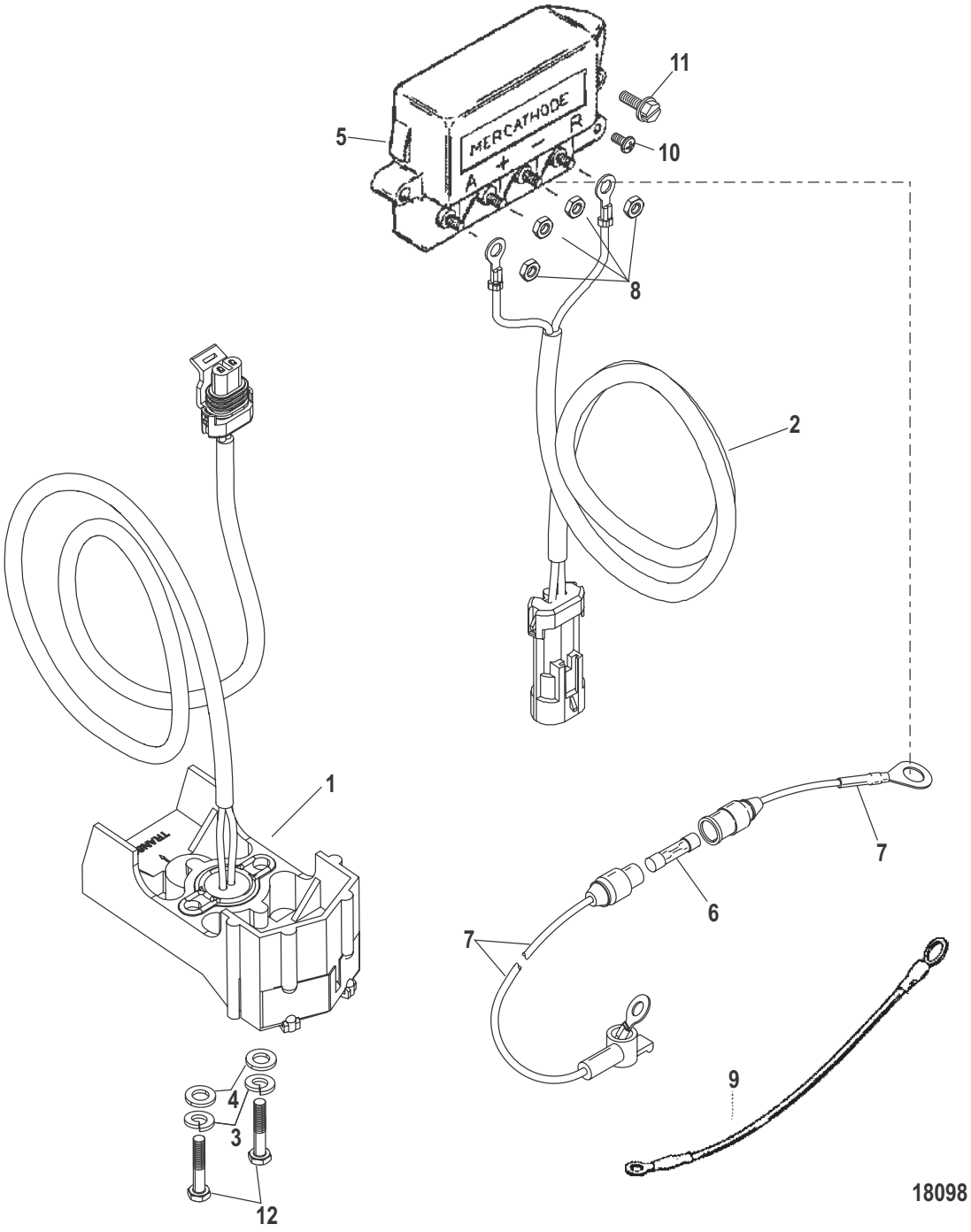


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Gear Lube Monitor

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	806193A51	MONITOR ASSEMBLY Drive Lube		1	
2	0036	8067271	CAP Drive Lube Monitor		1	
3	0022	808624	CONNECTOR		1	
4	0000	860065A1	BRACKET KIT Oil Bottle		1	
5	0000	808023T	STRAP Bracket		1	
6	0022	861163	QUICK CONNECTOR (90 Degree)		1	
7	0054	415825	CLAMP Nylon		3	
8	0032	1940971	HOSE (54.00 Inches Bulk)	(Cut to 9.50 Inch or 31.00 Inch Length)	2	
9	0022	865191	FITTING Male Male		1	
10	0022	865379	FITTING Female Female Quick Connect		1	

Mercathode Components

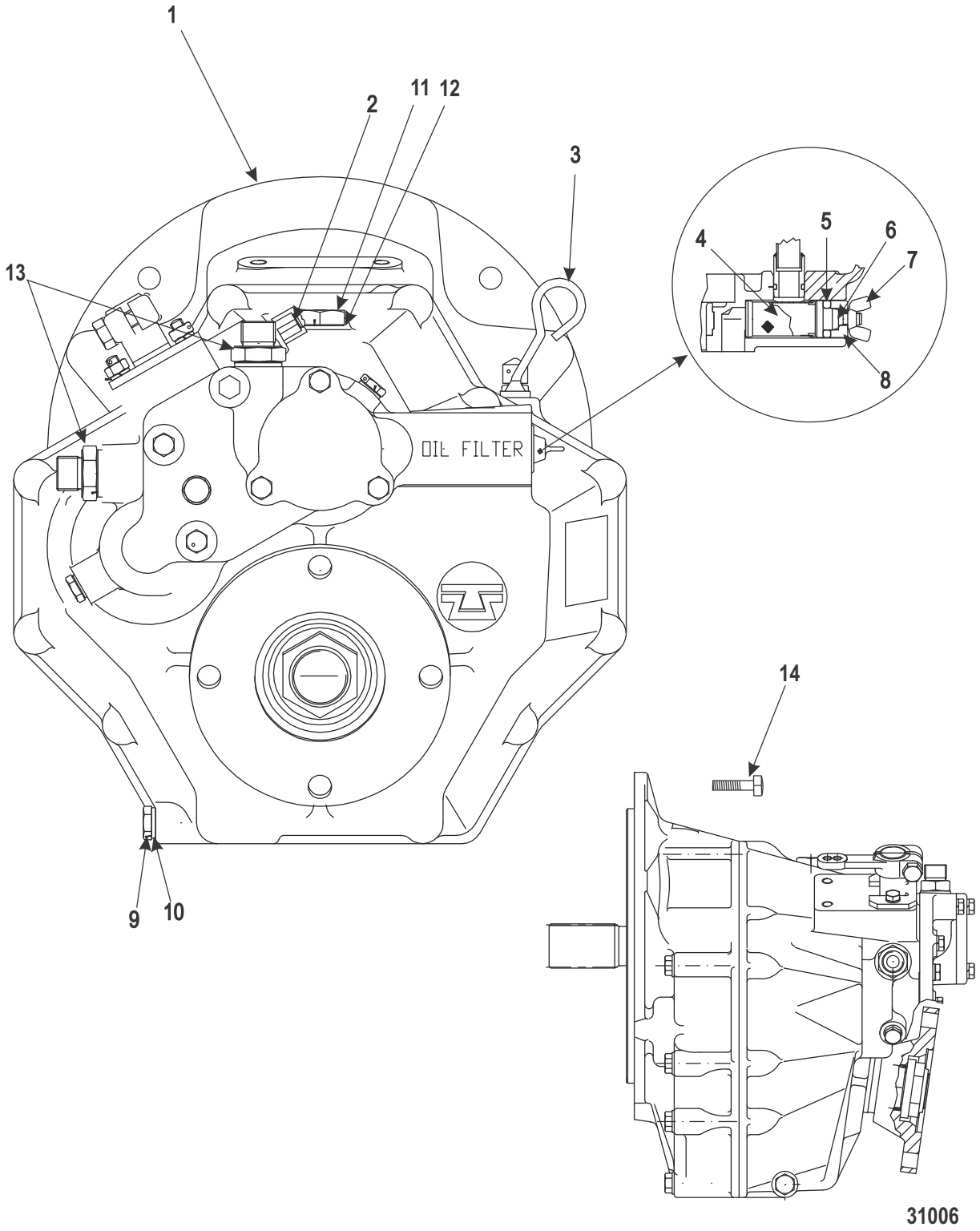


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Mercathode Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	98869A17	ELECTRODE ASSEMBLY	(With Quick Connectors)	1	
2	0084	865181T01	HARNESS ASSEMBLY Mercathode		1	
3	0013	26992	LOCKWASHER (.250) Stainless Steel		2	
4	0012	29245	WASHER (.281 x .500 x .060) Stainless Steel		2	
5	0000	42600A09	MERCATHODE ASSEMBLY		1	
6	0088	79091	FUSE 20 Ampere		1	
7	0084	95084A9	CABLE ASSEMBLY (91.00 Inches) Red/Purple Strip		1	
7	0084	95084A10	CABLE ASSEMBLY (5.00 Inches) Red		1	
8	0011	68219	NUT (#10-32) Stainless Steel		4	
9	0084	88543A3	CABLE ASSEMBLY		1	
10	0010	62568	SCREW (#10-16 x .375)		1	
11	0010	41508	SCREW (.250-20 x .500) Stainless Steel		2	
12	0010	69067	SCREW (.250-20 x 1.375)		2	

Transmission and Related Parts (Inboard) Technodrive 345

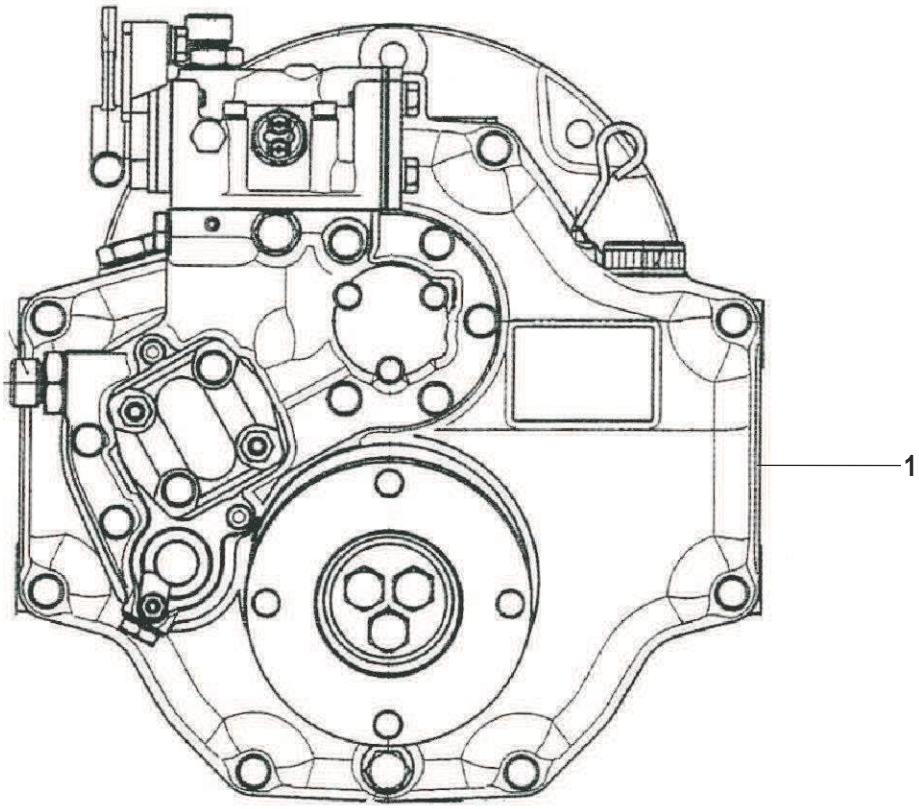


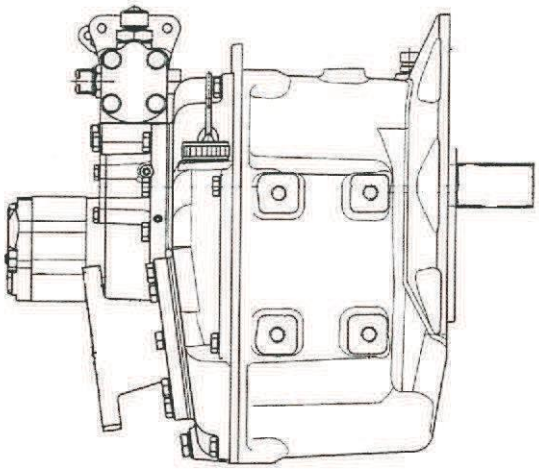
Cat.# 90-854190005

Transmission and Related Parts (Inboard) Technodrive 345

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0043	8M2003508	TRANSMISSION (1.54:1)		1	
1	0043	8M2003509	TRANSMISSION (2.00:1)		1	
1	0043	8M2003510	TRANSMISSION (2.47:1)		1	
1	0043	8M2003511	TRANSMISSION (1.54:1) With Troll Valve		1	
1	0043	8M2003512	TRANSMISSION (2.00:1) With Troll Valve		1	
1	0043	8M2003513	TRANSMISSION (2.47:1) With Troll Valve		1	
2	0000	879150033	SENSOR		1	
3	0000	879150029	DIPSTICK		1	
4	0035	879150035	FILTER Oil		1	
5	0025	879150037	O-RING		1	
6	0000	879150036	PIN Closing		1	
7	0011	879150039	WING NUT		1	
8	0000	879150038	SPACER		1	
9	0022	879150044	PLUG Drain		1	
10	0025	879150045	O-RING		1	
11	0022	879150031	PLUG Oil Fill		1	
12	0012	879150032	WASHER		1	
13	0022	879150030	FITIING		2	
14	0010	47462	SCREW (.437-14 x 1.250)		6	

Transmission and Related Parts (Inboard) Technodrive 485



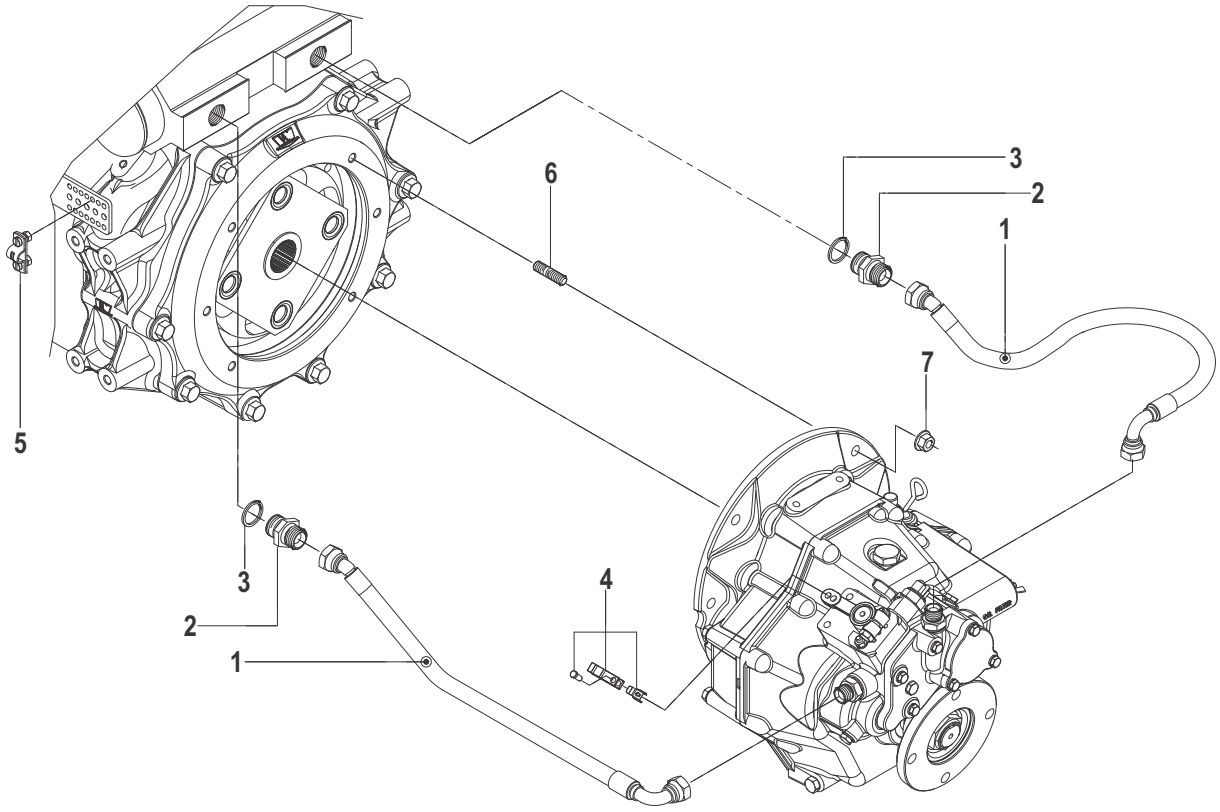


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Transmission and Related Parts (Inboard) Technodrive 485

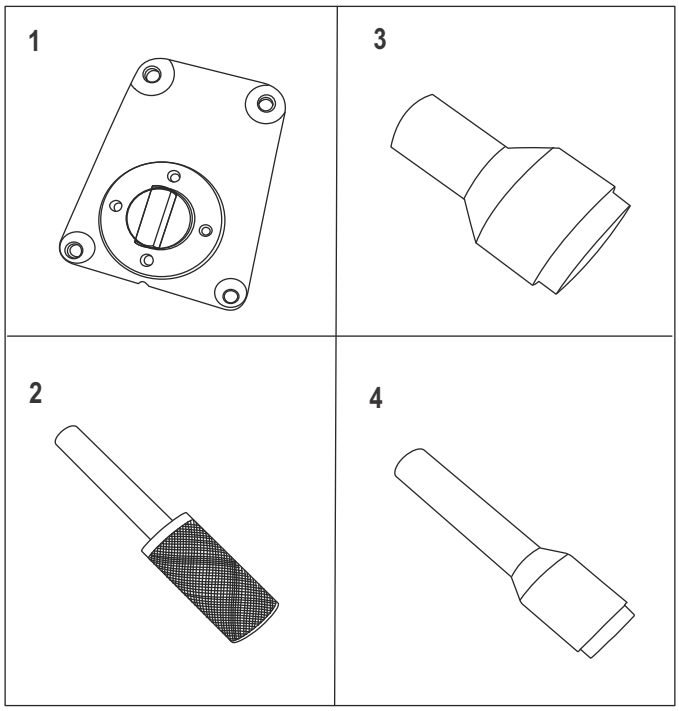
Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0043	8M2003514	TRANSMISSION (1.51:1) Mechanical		1	
1	0043	8M2003515	TRANSMISSION (2.09:1) Mechanical		1	
1	0043	8M2003516	TRANSMISSION (2.40:1) Mechanical		1	
1	0043	8M2003517	TRANSMISSION (1.51:1) Mechanical, With Troll Valve		1	
1	0043	8M2003518	TRANSMISSION (2.09:1) Mechanical, With Troll Valve		1	
1	0043	8M2003519	TRANSMISSION (2.40:1) Mechanical, With Troll Valve		1	
1	0043	8M2015765	TRANSMISSION (2.40:1) Electrical		1	
1	0043	8M2015766	TRANSMISSION (1.51:1) Electrical		1	
1	0043	8M2015767	TRANSMISSION (2.09:1) Electrical		1	
NS		8M0112631	FILTER Oil		1	


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Transmission Hoses

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0032	8M0046895	HOSE	115, 130, 150 HP	2	
1	0032	8M0046896	HOSE	170 HP	2	
2	0022	898101769	FITTING		2	
3	0012	898101779	WASHER		2	
4	0000	8M0046981	FORK ASSEMBLY		1	
5	0054	896332232	CLAMP Cable		1	
6	0016	8M0046982	STUD		6	
7	0011	898101544	NUT		6	



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Special Tools

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0091	879150021	HOLDER TOOL Camshaft Timing Belt Adjustment		1	
2	0091	879150020	HOLDER TOOL Crankshaft Timing Belt Adjustment		1	
3	0091	879150018	DRIVER TOOL Seal Camshaft		1	
4	0091	879150019	DRIVER TOOL Seal Front Crankshaft Seal		1	
NS	0000	879150023	BELT/TOOL KIT Stretchy Belt		1	
NS	0091	879150022	BELT INSTALLER Stretchy Belt		1	
NS	0091	8M2012124	ENGINE MOUNTING FIXTURE		1	

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Smarcraft Harnesses 24 Pin

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0084	899887T05	HARNESS ASSEMBLY Wiring, Non-DTS		1	
-	0000	878492T16	JUNCTION BOX 6 Way		1	
-	0000	887767K01	SWITCH KIT Start/Stop - Single		1	
-	0000	887767K02	SWITCH KIT Start/Stop - Dual 1st or 2nd Station		1	
-	0084	899887T06	HARNESS ASSEMBLY Wiring Tee		1	

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Smartcraft Harnesses 48 Pin

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	8M2011449	PANEL Electrical - Vessel Interface QSD 48		1	
-	0077	8M0075841	SIM MODULE Axius GEN I Diesel SC 2.2		1	
-	0077	8M0075842	SIM MODULE Axius GEN II Diesel SC 2.5		1	
-	0077	8M0075826	SIM MODULE IB 2.2 (DTS)		1	
-	0077	8M0075829	SIM MODULE IB+TROLL 2.2 (DTS)		1	
-	0077	8M0075843	SIM MODULE IB 2.2 (NON DTS)		1	
-	0077	8M0075833	SIM MODULE Sterndrive 2.2 (DTS) DTS		1	
-	0077	8M0075835	SIM MODULE Sterndrive 2.2 (Non DTS) (Non-DTS)		1	
-	0084	899887T02	HARNESS ASSEMBLY Drive Application Inboard, DTS		1	
-	0084	879312T14	HARNESS ASSEMBLY QSD Inboard Neutral Safety Harness, Non-DTS Drive Application Harness		1	
-	0084	899887T13	HARNESS ASSEMBLY Wiring, Power (10 Feet)		1	
-	0084	899887T14	HARNESS ASSEMBLY Wiring, Power (20 Feet)		1	
-	0084	879312T12	HARNESS ASSEMBLY Extension Shift Actuator (DTS)		1	
-	0000	8M2010067	SHIFT ACTUATOR ASSEMBLY DTS Sterndrive		1	
-	0000	879194T46	SHIFT ACTUATOR Sterndrive Gear Shift		1	
-	0087	889514A01	SWITCH Actuator		1	
-	0000	879312T27	BRACKET Sterdrive Gear Shift		1	
-	0084	899887T01	HARNESS ASSEMBLY Wiring, Non-DTS Extension, Sterndrive Neutral Safety		1	
-	0084	879312T13	HARNESS ASSEMBLY DTS Sterndrive Neutral Safety Adapter		1	
-	0084	879312T10	HARNESS ASSEMBLY Extension Gear Actuation, On/Off F/R DIN Connector		1	
-	0084	879312T11	HARNESS ASSEMBLY Extension Proportional F/R with Trolling DIN Connector		1	
-	0084	879312T23	HARNESS ASSEMBLY On/Off F/R (Feul Injector)		1	
-	0084	879312T09	HARNESS ASSEMBLY Extension On/Off F/R with Trolling (Feul Injector)		1	
-	0084	879312T49	HARNESS ASSEMBLY Non-DTS Helm, Single & Twin Engine		1	
-	0084	879312T21	HARNESS ASSEMBLY Panel Mount Lanyard Adapter		1	
-	0087	814324A04	STOP LANYARD SWITCH KIT Dual 2-Pin Connectors		1	
-	0084	899887T06	HARNESS ASSEMBLY Wiring		1	

Cat.# 90-854190005

Smartcraft Harnesses 48 Pin

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0084	893452A01	CABLE ASSEMBLY Link CAN P, Jumper between Helms port and starboard		1	
-	0084	879312T04	HARNESS ASSEMBLY Helm DTS Single Engine		1	
-	0084	879312T05	HARNESS ASSEMBLY Helm DTS Twin Engine		1	
-	0000	882751	RELAY		1	
-	0086	865205	CLIP		1	
-	0000	893388A01	CAP Resistor - 2 Pin, 120 Ohm (CAN 1, 2 and 3)		1	
-	0000	816492A1	ALARM ASSEMBLY Audio Warning		1	
-	0000	898289T17	DTS SMART JUNCTION BOX With repeater, Twin Engine		1	
-	0000	898289T23	DTS SMART JUNCTION BOX Without repeater, Twin Engine		1	
-	0084	879312T20	HARNESS Adapter (Halon and Keyswitch) Keyswitch/Halon Adapter		1	
-	0000	8M0022416	MODULE CCM 48 Unprogrammed		1	
-	0000	8M2011935	ISOLATOR KIT Vibration CCM Mounting Hardware		1	
-	0084	8M2013910	HARNESS/SWITCH ASSEMBLY eStop		1	
-	0084	879312T	HARNESS ASSEMBLY Extension (5 Feet) VIP		1	
-	0084	879312T01	HARNESS ASSEMBLY Extension (10 Feet) VIP		1	
-	0084	879312T02	HARNESS ASSEMBLY Extension (15 Feet) VIP		1	
-	0084	879312T03	HARNESS ASSEMBLY Extension (20 Feet) VIP		1	

Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
13743	SCREW (.312-18 x 1.843)	76	5	13743	SCREW (.312-18 x 1.843)	76	17
13898A06	LEVER ASSEMBLY Shift	76	11	1940971	HOSE (54.00 Inches Bulk)	78	8
210711	COTTER PIN	76	10	210711	COTTER PIN	76	16
21825	NUT (.250-28)	74	19	25908	WASHER (.265 x .812 x .0625)	74	16
26419	NUT (#8-32) Brass	74	9	26992	LOCKWASHER (.250) Stainless Steel	74	13
26992	LOCKWASHER (.250) Stainless Steel	74	18	26992	LOCKWASHER (.250) Stainless Steel	80	3
29245	WASHER (.281 x .500 x .060) Stainless Steel	74	26	29245	WASHER (.281 x .500 x .060) Stainless Steel	80	4
32832001	MOUNT	52	5	328571	COTTER PIN	76	6
35048	LOCKWASHER (.375)	74	29	35462	WASHER (.2656 x .625 x .0625) Stainless Steel	76	9
35462	WASHER (.2656 x .625 x .0625) Stainless Steel	76	12	41471	LOCKWASHER (.375)	68	13
41471	LOCKWASHER (.375)	68	16	41508	SCREW (.250-20 x .500) Stainless Steel	74	8
41508	SCREW (.250-20 x .500) Stainless Steel	80	11	415825	CLAMP Nylon	78	7
42600A09	MERCATHODE ASSEMBLY	80	5	428611	FITTING Pipe - Brass (.750-14)	68	2
45084	FITTING Straight Hose	68	5	47462	SCREW (.437-14 x 1.250)	82	14
48409	SCREW (#10-16 x .625) Stainless Steel	74	21	53821T	BELLOWS	68	6
56720	WASHER (.330 x .750 x .060) Stainless Steel	76	8	58491	CHANNEL Rubber (4.00 Inches)	74	28
58640	SCREW (.375-16 x 1.25)	68	12	59784	SCREW (.250-10 x 1.00)	74	27
62568	SCREW (#10-16 x .375)	80	10	63341	TEE NUT Tee	76	14
68219	NUT (#10-32) Stainless Steel	80	8	68292	NUT (.312-18)	74	23
68402	PIN (.250 x 1.13) Clevis	76	15	69067	SCREW (.250-20 x 1.375)	80	12
79023A10	FUSE ASSEMBLY 110 Ampere	74	15	79091	FUSE 20 Ampere	80	6
79138A9	CABLE ASSEMBLY (6.00 Feet) Black-Negative Negative	74	11	79139A12	CABLE ASSEMBLY Red-Positive Battery - Positive	74	17
79147A09	HARNESS ASSEMBLY With Packard Connector	74	3	801124680	TANK	62	3
801332595	RING Snap	54	15	801333412	O-RING	58	12
801333438	KEY	36	2	801333457	CLAMP	64	3
801333457	CLAMP	66	1	801333457	CLAMP	68	20
801333457	CLAMP	70	3	801333874	SCREW Banjo (M10)	56	6
806193A51	MONITOR ASSEMBLY Drive Lube	62	1	806193A51	MONITOR ASSEMBLY Drive Lube	78	1
8067271	CAP Drive Lube Monitor	78	2	807377T	SOLENOID 24 Volt	74	6
807378A2	PUMP ASSEMBLY Trim - 24 Volt - Complete	74	1	807378T	PUMP/MOTOR ASSEMBLY 24 Volt	74	2
807962A15	BRACKET ASSEMBLY Shift	76	1	808023T	STRAP	62	2
808023T	STRAP	62	4	808023T	STRAP Bracket	78	5
808624	CONNECTOR	78	3	809919114	PLUG	56	14
809963129	WASHER	18	8	811410	SCREW (M14)	20	6
811410	SCREW (M14)	42	6	811411	WASHER	22	21
811435	CLAMP	54	11	811438	WASHER	22	7
811465	SCREW	24	27	811483	WASHER	26	8
812619	FUSE Yellow - 20 Ampere	74	4	813995A1	GUIDE ASSEMBLY Spring	76	19
814324A04	STOP LANYARD SWITCH KIT Dual 2-Pin Connectors	92	-	816492A1	ALARM ASSEMBLY Audio Warning	94	-
817089	GASKET Exhaust Elbow	68	18	818170T	FITTING	60	4
818171T	VALVE	60	3	828054	COVER Fuse	74	5
854036	LEVER Throttle Position Sensor	12	9	854177001	CLAMP	62	8
854179001	PUMP ASSEMBLY Water	54	8	854190005	PARTS MANUAL Cummins/Mercruiser Diesel (QSD-2.0L)	2	-
855454	ENGINE MOUNT	48	4	855477001	O-RING	42	9
860065A1	BRACKET KIT Oil Bottle	78	4	861163	QUICK CONNECTOR (90 Degree)	78	6
861680	INSULATOR	74	20	861776A2	PLATE KIT	68	14
861839A3	COUPLER	52	1	862548A1	BRACKET KIT Floor or Transom Mounted	74	25
863008A2	ELBOW Exhaust	68	1	86322A15	CABLE ASSEMBLY (5.50 Inches) Black	74	22
86322A24	CABLE ASSEMBLY (4.00 Inches)	74	10	864148	CLAMP	68	3
864290	NUT	68	4	864907	SPRING	76	4
865149A02	STUD (With Clip)	76	2	865181T01	HARNESS ASSEMBLY Mercathode	80	2
865191	FITTING Male Male	78	9	865205	CLIP	94	-
865379	FITTING Female Female Quick Connect	78	10	865380A13	PUMP/MOTOR ASSEMBLY Trim - 12 Volt	74	2
865380A25	PUMP ASSEMBLY Trim - Complete	74	1	865389068	HOSE Male Quick Connect	62	19
865390053	HOSE Female Quick Connect	62	17	865393A02	STUD KIT (.250-28 x 1.90) (With Clip)	76	13
865433A02	LEVER ASSEMBLY Actuator (With Clip)	76	3	865771A02	HARNESS ASSEMBLY Adapter - Molded 3 Pin Male To Packard 3 Pin Male	74	7
866923060	OWNERS MANUAL 2.0L MIE	2	-	866935070	OPERATION MANUAL QSD 2.0L	2	-
866936080	OPERATION MANUAL QSD 2.0L, English	2	-	869261	INSTALLATION MANUAL 2.0L	2	-

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879148015	REPAIR KIT Water Pump	54	1	879148018	HARNESS ASSEMBLY Main	12	19
879150018	DRIVER TOOL Seal Camshaft	88	3	879150019	DRIVER TOOL Seal Front Crankshaft Seal	88	4
879150020	HOLDER TOOL Crankshaft Timing Belt Adjustment	88	2	879150021	HOLDER TOOL Camshaft Timing Belt Adjustment	88	1
879150022	BELT INSTALLER Stretchy Belt	88	NS	879150023	BELT/TOOL KIT Stretchy Belt	88	NS
879150029	DIPSTICK	82	3	879150030	FITIING	82	13
879150031	PLUG Oil Fill	82	11	879150032	WASHER	82	12
879150033	SENSOR	82	2	879150035	FILTER Oil	82	4
879150036	PIN Closing	82	6	879150037	O-RING	82	5
879150038	SPACER	82	8	879150039	WING NUT	82	7
879150044	PLUG Drain	82	9	879150045	O-RING	82	10
879150053	SENSOR WIF	20	9	879150054	THERMOSTAT ASSEMBLY	44	4
879150055	FLYWHEEL HOUSING COVER	52	4	879150056	SCREW (M10x1.5x120)	50	6
879150056	SCREW (M10x1.5x120)	52	8	879150057	SCREW (M12x1.75x50)	50	5
879150057	SCREW (M12x1.75x50)	52	7	879150058	SCREW (M12x1.75x130)	50	7
879150059	FLYWHEEL HOUSING COVER	50	4	879150060	LOCKWASHER	50	3
879150060	LOCKWASHER	52	3	879150061	SCREW (M8x1.25x20)	50	2
879150061	SCREW (M8x1.25x20)	52	2	879150062	DRIVEPLATE ASSEMBLY	50	1
879150063	HOSE	70	4	879150075	SPACER	8	9
879150082	SCREW	8	8	879150083	BELT COVER	8	7
879150084	BRACKET	8	14	879150085	SPACER	8	13
879150086	WASHER	8	12	879150087	SCREW	8	10
879150088	SCREW	68	23	879172001	LONG BLOCK	6	1
879172002	PISTON ASSEMBLY	38	1	879172003	GASKET SET Engine	4	1
879172004	GASKET SET Cylinder Head	4	2	879172005	GASKET Head (1.10 mm) w/ Head Bolts	30	22
879172006	GASKET Head (1.20 mm) w/ Head Bolts	30	23	879172007	GASKET Head (1.30 mm) w/ Head Bolts	30	24
879172008	PUMP ASSEMBLY Oil	40	1	879172010	HARNESS Extension	12	13
879172011	CABLE ASSEMBLY	12	14	879172012	BLOCK	22	17
879172014	COVER	8	6	879172015	DIPSTICK	42	8
879172016	TUBE	42	7	879172018	HOSE	54	12
879172019	HOSE	56	10	879172020	HOSE	18	7
879172021	HOSE	18	3	879172023	HOSE	18	4
879172023	HOSE	22	22	879172024	BOLT	24	4
879172024	BOLT	28	12	879172025	PLUG	30	25
879172026	HEAT BLANKET	24	28	879172027	COVER	28	1
879172028	COVER ASSEMBLY Front	40	7	879172029	RING SET Piston	38	2
879172030	CONNECTING ROD ASSEMBLY	38	6	879172031	BEARING SET Connecting Rod	38	4
879172032	CYLINDER HEAD ASSEMBLY	30	1	879172034	FITTING	44	15
879172035	BALANCE SHAFT	40	17	879172036	FUSE KIT	12	15
879172037	PUMP ASSEMBLY Water	32	11	879172044	CRANKSHAFT ASSEMBLY	36	3
879172045	CAMSHAFT	30	15	879172046	VALVE	30	2
879172047	PLATE Spring - Upper	30	5	879172048	KEY	30	6
879172049	ROCKER Intake	30	8	879172050	ROCKER Exhaust	30	9
879172051	VALVE	30	18	879172052	SPRING	30	4
879172053	BRACKET	30	7	879172054	BRACKET	30	31
879172055	PULLEY	32	7	879172056	PULLEY	32	17
879172057	GEAR	36	1	879172058	GEAR	36	6
879172059	SPACER	26	14	879172060	TUBE	26	5
879172061	COVER	26	3	879172062	COVER	26	6
879172063	COVER	44	16	879172064	COVER	44	8
879172065	SPACER	44	13	879172066	TUBE	44	17
879172067	TUBE	44	7	879172068	SPACER	44	18
879172069	EXCHANGER Oil	44	11	879172070	COVER	44	2
879172071	PIPE	40	16	879172072	RING	38	3
879172073	CLAMP	18	12	879172074	CLAMP	12	21
879172075	STUD	44	12	879172076	SCREW	38	5
879172077	SCREW	32	9	879172078	SCREW	32	16
879172079	SCREW	40	18	879172080	SCREW	40	21
879172081	SCREW	30	19	879172082	SCREW	28	7
879172083	SCREW	28	9	879172084	SCREW	30	26

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879172087	SCREW	72	6	879172088	PLUG	40	19
879172089	CAP	28	6	879172090	PLUG	30	10
879172091	CAP	28	5	879172092	CAP	44	9
879172093	CAP	58	5	879172094	WASHER	32	8
879172095	KEY	32	19	879172097	NUT	30	13
879172098	NUT	36	5	879172099	NUT	28	4
879172100	SCREW	32	13	879172101	SCREW	30	11
879172101	SCREW	62	16	879172102	GASKET	32	10
879172103	VALVE Regulating	22	2	879172104	FILTER Fuel	20	7
879172105	SENSOR Rail Fuel Pressure	22	4	879172106	SENSOR Camshaft Position	28	8
879172107	SENSOR Crankshaft Speed	28	11	879172108	SENSOR Fuel Temperature	20	8
879172109	SENSOR Engine Oil Pressure and Temperature	58	10	879172110	PLUG	28	10
879172111	O-RING	40	14	879172112	O-RING	42	10
879172113	O-RING	26	16	879172114	O-RING	26	4
879172115	O-RING	44	3	879172116	O-RING	44	5
879172117	SEAL	36	4	879172118	RING Oil	30	16
879172119	SEAL	40	8	879172120	BELT	10	1
879172121	PULLEY	10	3	879172129	HEAT EXCHANGER	26	17
879172130	CRANKCASE ASSEMBLY	34	13	879172131	SCREW	34	15
879172132	SCREW	34	14	879172133	BEARING SET	36	7
879172134	VALVE Exhaust	30	17	879172135	PIPE Injection	22	10
879172136	PIPE	22	12	879172137	PIPE	22	23
879172138	VALVE Pressure	22	26	879172140	PIPE	54	10
879172142	VALVE Oil Pressure	40	9	879172143	FILTER	24	15
879172144	JET KIT Oil	34	11	879172145	PLUG AND DOWEL KIT	34	1
879194159	STUD	8	11	879194217	ANODE ASSEMBLY	26	2
879194229	CLAMP	24	17	879194T46	SHIFT ACTUATOR Sterndrive Gear Shift	92	-
879282	SCREW	8	15	879286	SCREW	76	18
879312021	ELBOW Exhaust	70	1	879312048	PIPE Exhaust	68	8
879312049	CLAMP	68	7	879312051	HOSE	68	19
879312052	ADAPTER Exhaust Elbow	68	17	879312054	WATER STRAINER ASSEMBLY	60	5
879312055	WATER PICK-UP	60	1	879312056	HOSE	60	7
879312T	HARNESS ASSEMBLY Extension (5 Feet) VIP	94	-	879312T01	HARNESS ASSEMBLY Extension (10 Feet) VIP	94	-
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879312T09	HARNESS ASSEMBLY Extension On/Off F/R with Trolling (Feul Injector)	92	-	879312T10	HARNESS ASSEMBLY Extension Gear Actuation, On/Off F/R DIN Connector	92	-
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879312T49	HARNESS ASSEMBLY Non-DTS Helm, Single & Twin Engine	92	-	881791	WASHER	24	3
881791	WASHER	56	5	882751	RELAY	94	-
88543A3	CABLE ASSEMBLY	80	9	887767K01	SWITCH KIT Start/Stop - Single	90	-
887767K02	SWITCH KIT Start/Stop - Dual 1st or 2nd Station	90	-	889153	WASHER	20	5
889153	WASHER	42	5	889153	WASHER	56	13
889514A01	SWITCH Actuator	92	-	893388A01	CAP Resistor - 2 Pin, 120 Ohm (CAN 1, 2 and 3)	94	-
893452A01	CABLE ASSEMBLY Link CAN P, Jumper between Helms port and starboard	94	-	895207	FILTER ELEMENT	58	3
896315	FILTER Oil	58	1	896332024	GASKET	58	15
896332029	ENGINE MOUNT	72	1	896332035	BRACKET	48	6
896332038	SPACER	46	4	896332059	O-RING	54	16
896332062	SHAFT	54	17	896332063	IMPELLER	54	3
896332064	SEAL	54	4	896332065	CLAMP Stainless	18	6
896332067	CLAMP	24	14	896332076	O-RING	58	2
896332077	O-RING	44	6	896332084	CLAMP	54	9
896332084	CLAMP	56	9	896332084	CLAMP	66	3
896332084	CLAMP	68	21	896332085	CLAMP	60	6

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896332121	PIN Taper	42	12	896332121	PIN Taper	62	14
896332185	DRAIN HOSE	42	11	896332189	CLAMP	22	13
896332232	CLAMP Cable	86	5	897345002	CLAMP	62	7
897345003	HOSE	62	9	897345004	BELT	62	10
897345005	PULLEY	62	11	897345006	BRACKET	62	15
897345007	HOSE	62	18	897345008	BRACKET	62	6
897345012	HOUSING Flywheel Sterndrive	48	2	897345013	SPACER	76	22
897345014	SCREW	76	21	897345018	HOSE	66	2
897345019	HOSE	66	4	897345025	HOSE	24	21
897345026	HOSE ADAPTER	46	9	897345027	TURBOCHARGER	24	13
897345028	CONTROL SYSTEM 170 HP	12	25	898101449	PIPE Exhaust	68	11
898101452	CONNECTOR	68	9	898101498	POTENTIOMETER TPS	12	10
898101499	PUMP High Pressure	22	1	898101502	PUMP	62	13
898101503	FILTER ASSEMBLY Fuel	20	1	898101505	ALTERNATOR	10	2
898101510	CLAMP	68	10	898101520	STUD	10	5
898101534	SCREW	54	6	898101541	NUT	12	2
898101541	NUT	56	19	898101542	NUT	18	1
898101542	NUT	44	14	898101542	NUT	46	8
898101544	NUT	10	10	898101544	NUT	72	2
898101544	NUT	86	7	898101545	NUT	32	18
898101547	SCREW	26	12	898101548	SCREW	12	6
898101548	SCREW	12	26	898101548	SCREW	42	13
898101549	SCREW	12	12	898101549	SCREW	22	6
898101550	SCREW	24	23	898101551	SCREW	12	8
898101551	SCREW	12	27	898101551	SCREW	30	28
898101551	SCREW	32	12	898101551	SCREW	58	11
898101553	SCREW	54	5	898101554	SCREW	12	17
898101554	SCREW	22	14	898101554	SCREW	24	6
898101554	SCREW	32	1	898101555	SCREW	12	23
898101555	SCREW	20	3	898101555	SCREW	24	19
898101556	SCREW	46	10	898101557	SCREW	22	20
898101557	SCREW	40	20	898101557	SCREW	56	4
898101557	SCREW	62	12	898101562	SCREW	56	3
898101563	SCREW	12	11	898101564	SCREW	20	2
898101574	SENSOR	56	18	898101614	FUEL RAIL ASSEMBLY	22	3
898101619	SCREW	12	24	898101619	SCREW	18	13
898101620	SCREW	62	5	898101621	SCREW	48	7
898101622	SCREW	10	15	898101623	SCREW	10	11
898101659	FLYWHEEL ASSEMBLY	48	9	898101660	CLEANER ASSEMBLY Air	24	16
898101661	EXCHANGER Heat	64	5	898101662	PIPE ASSEMBLY Injection	22	5
898101664	INJECTOR ASSEMBLY	22	11	898101665	HARNESS ASSEMBLY	12	28
898101667	HOUSING Thermostat	58	13	898101668	HOUSING Flywheel Inboard	48	2
898101669	COVER	30	29	898101670	BRACKET	56	1
898101672	BRACKET Rail	22	19	898101673	BRACKET	10	6
898101675	BRACKET	12	7	898101676	BRACKET	12	3
898101677	BRACKET	20	4	898101678	BRACKET	12	22
898101679	BRACKET	72	5	898101680	BRACKET	72	4
898101681	LIFTING EYE	8	3	898101682	LIFTING EYE	8	5
898101684	PULLEY	54	14	898101685	RING GEAR	48	10
898101686	FLANGE	24	7	898101687	FLANGE	58	8
898101688	PAN Oil	42	2	898101689	PIPE Oil	58	14
898101690	PIPE Oil	58	6	898101695	PIPE	56	12
898101696	MANIFOLD Water	56	17	898101697	PIPE	24	18
898101698	PIPE	24	5	898101700	PIPE	18	2
898101701	PIPE	24	22	898101702	PIPE	22	8
898101703	HOSE Rubber	56	16	898101704	PIPE	24	2
898101705	PIPE	56	7	898101706	HOSE	64	4
898101707	HOSE	64	2	898101709	SPACER	12	16
898101709	SPACER	26	13	898101709	SPACER	46	5

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898101712	STUD	46	1	898101713	STUD	34	16
898101714	STUD	42	4	898101715	BOLT	10	7
898101716	ADAPTER	58	4	898101717	ADAPTER	22	16
898101718	NUT	24	26	898101719	PIN Taper	10	9
898101720	PIN Taper	10	8	898101721	GASKET	24	25
898101722	GASKET	24	10	898101723	GASKET	24	12
898101724	GASKET	42	3	898101725	GASKET	58	9
898101726	GASKET	24	24	898101727	GASKET	24	20
898101730	COVER ASSEMBLY	32	21	898101731	COVER	32	5
898101732	COVER	32	3	898101733	PULLEY Idler	10	13
898101734	PULLEY	32	14	898101735	MANIFOLD Intake	26	1
898101736	MANIFOLD Exhaust	46	3	898101737	PIPE Injection	22	25
898101739	TURBOCHARGER	24	13	898101740	STARTER MOTOR ASSEMBLY	48	12
898101741	TENSIONER	10	12	898101742	TENSIONER	32	6
898101747	BRACKET	32	4	898101748	PULLEY	10	14
898101749	PULLEY	32	20	898101750	BOLT	18	9
898101750	BOLT	22	9	898101751	VALVE Blow-by	18	10
898101753	CLAMP	18	5	898101754	CLAMP	24	1
898101755	CLAMP	22	24	898101757	STUD	46	7
898101758	STUD (M8 x 40)	26	9	898101758	STUD (M8 x 40)	30	20
898101759	STUD (M8 x 30)	24	8	898101760	STUD	24	11
898101761	SCREW	48	8	898101762	SCREW	56	2
898101763	SCREW	44	1	898101764	SCREW	8	2
898101765	SCREW	8	1	898101766	SCREW	8	4
898101767	PLUG	58	16	898101768	PLUG	46	6
898101769	FITTING	86	2	898101770	WASHER	48	5
898101770	WASHER	72	3	898101772	NUT (M8)	10	4
898101772	NUT (M8)	12	5	898101772	NUT (M8)	12	20
898101772	NUT (M8)	22	15	898101772	NUT (M8)	24	9
898101772	NUT (M8)	26	15	898101772	NUT (M8)	70	2
898101773	SCREW	42	1	898101774	SCREW	42	14
898101775	SCREW	58	7	898101776	SCREW	48	11
898101777	SCREW	48	3	898101778	SCREW	48	1
898101779	WASHER	86	3	898101780	GASKET	46	2
898101781	GASKET	26	10	898101782	GASKET	18	11
898101784	PULLEY	32	2	898101785	DAMPER	12	4
898101785	DAMPER	12	18	898101786	SENSOR	26	11
898101787	WASHER	54	7	898101789	GASKET	46	11
898101790	O-RING	56	8	898101791	O-RING	30	30
898101792	O-RING	56	15	898101793	BELT	32	15
898101794	RELAY	12	1	898272004	PIN	30	27
898272052	COOLER	54	13	898289T17	DTS SMART JUNCTION BOX With repeater, Twin Engine	94	-
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899887T06	HARNESS ASSEMBLY Wiring Tee	90	-	899887T06	HARNESS ASSEMBLY Wiring	92	-
899887T13	HARNESS ASSEMBLY Wiring, Power (10 Feet)	92	-	899887T14	HARNESS ASSEMBLY Wiring, Power (20 Feet)	92	-
8M0022416	MODULE CCM 48 Unprogrammed	94	-	8M0046895	HOSE	86	1
8M0046896	HOSE	86	1	8M0046981	FORK ASSEMBLY	86	4
8M0046982	STUD	86	6	8M0069603	5W30 TDI OIL QS, 1 Liter	2	-
8M0070066	VESSEL INTERFACE PANEL IB SC 2.2 (DTS)	16	-	8M0070068	VESSEL INTERFACE PANEL IB W/Troll SC 2.2 (DTS)	16	-
8M0070069	VESSEL INTERFACE PANEL Sterndrive SC 2.2 (DTS)	16	-	8M0070070	VESSEL INTERFACE PANEL Axius GEN II Diesel SC 2.5	16	-
8M0070071	VESSEL INTERFACE PANEL IB SC 2.2 (Non DTS)	16	-	8M0070072	VESSEL INTERFACE PANEL Sterndrive SC 2.2 (Non DTS)	16	-
8M0070839	VESSEL INTERFACE PANEL Axius GEN I Diesel SC 2.2	16	-	8M0075826	SIM MODULE IB 2.2 (DTS)	16	12
8M0075826	SIM MODULE IB 2.2 (DTS)	92	-	8M0075829	SIM MODULE IB+TROLL 2.2 (DTS)	16	12
8M0075829	SIM MODULE IB+TROLL 2.2 (DTS)	92	-	8M0075833	SIM MODULE Sterndrive 2.2 (DTS)	16	12

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8M0075833	SIM MODULE Sterndrive 2.2 (DTS) DTS	92	-	8M0075835	SIM MODULE Sterndrive 2.2 (Non DTS)	16	12
8M0075835	SIM MODULE Sterndrive 2.2 (Non DTS) (Non-DTS)	92	-	8M0075841	SIM MODULE Axius GEN I Diesel SC 2.2	16	12
8M0075841	SIM MODULE Axius GEN I Diesel SC 2.2	92	-	8M0075842	SIM MODULE Axius GEN II Diesel SC 2.5	16	12
8M0075842	SIM MODULE Axius GEN II Diesel SC 2.5	92	-	8M0075843	SIM MODULE IB 2.2 (NON DTS)	16	12
8M0075843	SIM MODULE IB 2.2 (NON DTS)	92	-	8M0091817	HARNESS ASSEMBLY Injection	12	28
8M0091817	HARNESS ASSEMBLY Injection	12	28	8M0091817	HARNESS ASSEMBLY Injection	12	28
8M0091817	HARNESS ASSEMBLY Injection	12	28	8M0091945	SCREW	32	22
8M0095332	HARNESS ASSEMBLY Injection	12	28	8M0095332	HARNESS ASSEMBLY Injection	12	28
8M0095332	HARNESS ASSEMBLY Injection	12	28	8M0095332	HARNESS ASSEMBLY Injection	12	28
8M0095426	SEAL	28	3	8M0103637	STUD Ground	52	9
8M0112631	FILTER Oil	84	NS	8M0114724	SEAL Valve	30	3
8M0114785	BRACKET	68	22	8M0149639	HARNESS ASSEMBLY Camshaft sensor	28	NS
8M2003508	TRANSMISSION (1.54:1)	82	1	8M2003509	TRANSMISSION (2.00:1)	82	1
8M2003510	TRANSMISSION (2.47:1)	82	1	8M2003511	TRANSMISSION (1.54:1) With Troll Valve	82	1
8M2003512	TRANSMISSION (2.00:1) With Troll Valve	82	1	8M2003513	TRANSMISSION (2.47:1) With Troll Valve	82	1
8M2003514	TRANSMISSION (1.51:1) Mechanical	84	1	8M2003515	TRANSMISSION (2.09:1) Mechanical	84	1
8M2003516	TRANSMISSION (2.40:1) Mechanical	84	1	8M2003517	TRANSMISSION (1.51:1) Mechanical, With Troll Valve	84	1
8M2003518	TRANSMISSION (2.09:1) Mechanical, With Troll Valve	84	1	8M2003519	TRANSMISSION (2.40:1) Mechanical, With Troll Valve	84	1
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8M2004360	SIM MODULE Interface Non-DTS	14	9	8M2004361	PANEL Electrical - Vessel Interface	14	1
8M2004362	SIM MODULE Interface Non-DTS	14	9	8M2005497	VIBRATION ISOLATOR KIT	14	10
8M2005497	VIBRATION ISOLATOR KIT	16	4	8M2005498	BREAKER Circuit - 5 Ampere	14	7
8M2005498	BREAKER Circuit - 5 Ampere	16	6	8M2005499	BREAKER Circuit - 10 Ampere	14	6
8M2005499	BREAKER Circuit - 10 Ampere	16	5	8M2005500	RELAY	14	2
8M2005500	RELAY	16	2	8M2005501	CLIP	14	3
8M2005501	CLIP	16	3	8M2005502	TOGGLE SWITCH On/Off SPST	14	4
8M2005503	TOGGLE SWITCH On/Off DPST	14	5	8M2005504	CAP Dust	14	8
8M2005504	CAP Dust	16	8	8M2010067	SHIFT ACTUATOR ASSEMBLY DTS Sterndrive	92	-
8M2011449	PANEL Electrical - Vessel Interface	16	1	8M2011449	PANEL Electrical - Vessel Interface QSD 48	92	-
8M2011907	BREAKER Circuit - 15 Ampere	16	7	8M2011935	ISOLATOR KIT Vibration CCM Mounting Hardware	94	-
8M2012124	ENGINE MOUNTING FIXTURE	88	NS	8M2013910	HARNESS/SWITCH ASSEMBLY eStop	94	-
8M2015765	TRANSMISSION (2.40:1) Electrical	84	1	8M2015766	TRANSMISSION (1.51:1) Electrical	84	1
8M2015767	TRANSMISSION (2.09:1) Electrical	84	1	90285	SCREW (.312-18 x .625)	74	24
94275	LINK Connector	74	12	94330	NUT (.250-20) Brass	74	14
95084A10	CABLE ASSEMBLY (5.00 Inches) Red	80	7	95084A9	CABLE ASSEMBLY (91.00 Inches) Red/Purple Strip	80	7
96158T	SOLENOID 12 Volt	74	6	98260	SCREW (.375-16 x .620)	74	30
98794	SCREW (.375-16 x 1.00)	68	15	98828	SPACER	76	20
98869A17	ELECTRODE ASSEMBLY	80	1	98880	SPRING	76	7
99322	SPACER	52	6	99356A2	COOLER ASSEMBLY	66	5
NSS	NOT SOLD SEPARATE Mounting Bracket	16	9	NSS	NOT SOLD SEPARATE Enclosure	16	10
NSS	NOT SOLD SEPARATE Screw	16	11	NSS	NOT SOLD SEPARATE Gasket	28	2
NSS	NOT SOLD SEPARATE Cap	30	12	NSS	NOT SOLD SEPARATE Plug	30	14
NSS	NOT SOLD SEPARATE Pin	34	2	NSS	NOT SOLD SEPARATE Pin	34	3
NSS	NOT SOLD SEPARATE Plug	34	4	NSS	NOT SOLD SEPARATE Pin	34	5
NSS	NOT SOLD SEPARATE Pin	34	6	NSS	NOT SOLD SEPARATE Plug	34	7
NSS	NOT SOLD SEPARATE Bushing	34	8	NSS	NOT SOLD SEPARATE Pin	34	9
NSS	NOT SOLD SEPARATE Screw	34	10	NSS	NOT SOLD SEPARATE Screw	34	12
NSS	NOT SOLD SEPARATE Gear	40	2	NSS	NOT SOLD SEPARATE Screw	40	3
NSS	NOT SOLD SEPARATE External Rotor	40	4	NSS	NOT SOLD SEPARATE Internal Rotor	40	5
NSS	NOT SOLD SEPARATE Oil Pump Body	40	6	NSS	NOT SOLD SEPARATE Spring	40	10
NSS	NOT SOLD SEPARATE Valve	40	11	NSS	NOT SOLD SEPARATE Gasket	40	12
NSS	NOT SOLD SEPARATE Valve Plug	40	13	NSS	NOT SOLD SEPARATE	44	10
NSS	NOT SOLD SEPARATE BEARING	54	2	NSS	NOT SOLD SEPARATE BARB FITTING	60	2
NSS	NOT SOLD SEPARATE HOSE	60	8				